



Wednesday, May 6, 2009

File: 18070-02-02
Mine No.: 0700412

Pumptown Quarry Inc.
31992 South Fraser Way
Abbotsford BC, V2T 1V6

Dear Sir:

Re: Mine Inspection April 30, 2009
Property: Pumptown Quarry

Enclosed are two copies of my Inspection Report for the above noted property and date.

Please have this report posted in a conspicuous place on the property accessible to the workers in accordance with Section 30(1) of the Mines Act.

As noted on page one of the report, please fill in the appropriate areas responding to the Inspector's comments, sign and date the first page, initial the subsequent page(s) and return a copy with your comments to the writer.

Yours truly,



Gerry Barcelona
Inspector of Mines

Enclosures



The Best Place on Earth

Province of British Columbia
MINISTRY OF ENERGY, MINES AND
PETROLEUM RESOURCES

Mining & Mineral Division
Report of Inspector of Mines
(Issued pursuant to Section 15 of the *Mines Act*)

Inspection No.: 16329
File: 18070-02-02
Mine No.: 0700412
Permit No.:
Emp/Cont: 0 / 0
Orders H&S: 0 RECL: 0
Stop Work: 0

Inspection Report

NAME OF MINE	Pumptown Quarry	LOCALITY	49.117, -122.113 ABBOTSFORD
OWNER/OPERATOR	Pumptown Quarry Inc.	ADDRESS	31992 South Fraser Way Abbotsford BC V2T 1V6
MANAGER	Scott Campbell	AREAS INSPECTED	

Persons Contacted

MANAGEMENT

OHS COMMITTEE

WORKERS

A copy has been forwarded to the Joint Occupational and Safety Committee and the union as applicable. The Mine manager shall complete the right hand column noting specific corrective actions taken by a specified date, and return a copy to the Inspector within 15 days of receiving the report. Further the manager shall post a copy to the bulletin board, to be replaced by a copy showing the manager's response. In this document, Code means Health, Safety and Reclamation Code for Mines in British Columbia.

INSPECTION ORDERS

The mine was not active during the time of visit. It was noticed that the pit is very accessible through the Quadling Road by the public exposing them to falling rocks from unstable mining walls and other excavation. The manager shall provide a fence along Quadling Road to prevent inadvertent access to these hazards by any unauthorized person. **Section 6.24.1.**

Notice to this effect shall be posted at all road entrances to the mine by the mine manager, for non-operating mines, the contact information of a qualified person shall be included in the notice. **Section 1.3.2**

MANAGERS RESPONSE OF ACTION TAKEN

Gerry Barcelona

Manager of Exploration and Mining

Suite 340 -1675 Douglas Street Victoria BC V8W 9M9

Address

Date of Inspection: 4/30/2009

Copies To E. Taje

Signature – Inspector of Mines

Signature – Manager

Dated: _____, 20____



Tuesday, January 19, 2010

File: 18070-02-02
Mine No.: 0700412

Pumptown Quarry Inc.
260-2655 Clearbrook Road
Abbotsford BC, V2T 2Y6

Dear Sir:

Re: Mine Inspection January 12, 2010
Property: Pumptown Quarry

Enclosed are two copies of my Inspection Report for the above noted property and date.

Please have this report posted in a conspicuous place on the property accessible to the workers in accordance with Section 30(1) of the Mines Act.

As noted on page one of the report, please fill in the appropriate areas responding to the Inspector's comments, sign and date the first page, initial the subsequent page(s) and return a copy with your comments to the writer.

Yours truly,

Gerry Barcelona
Mines Inspector

Enclosures









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MINISTRY OF ENERGY, MINES AND
PETROLEUM RESOURCES

Mining & Mineral Division
Report of Inspector of Mines
(Issued pursuant to Section 15 of the *Mines Act*)

Inspection No.: 17321
File: 18070-02-02
Mine No.: 0700412
Permit No.: Q-7-086
Emp/Cont: 0 / 0
Orders H&S: 0 RECL: 0
Stop Work: 0

Inspection Report

NAME OF MINE	Pumptown Quarry	LOCALITY	49.117, -122.113 ABBOTSFORD
OWNER/OPERATOR	Pumptown Quarry Inc.	ADDRESS	31992 South Fraser Way Abbotsford BC V2T 1V6
MANAGER	Scott Campbell	AREAS INSPECTED	

Persons Contacted

MANAGEMENT Patrick McSweeney

OHS COMMITTEE

WORKERS

A copy has been forwarded to the Joint Occupational and Safety Committee and the union as applicable. The Mine manager shall complete the right hand column noting specific corrective actions taken by a specified date, and return a copy to the Inspector within 15 days of receiving the report. Further the manager shall post a copy to the bulletin board, to be replaced by a copy showing the manager's response. In this document, Code means Health, Safety and Reclamation Code for Mines in British Columbia.

INSPECTION ORDERS

The visit was accompanied by Mike Olsen-Inspector of Mines to validate a complaint received by telephone regarding excessive blasting noise on January 8, 2010. The development access road is advanced using semi-horizontal to horizontal blast holes currently at the upper section of the quarry. The following deficiencies were noticed during the visit that require immediate action;

1. There is no developed blasting procedure. The manager shall develop a written blasting procedure and shall be kept at the office available to an inspector. The blasting procedure shall include safe procedure in transporting, handling, loading, clearing, guarding and firing of each and every blast. This shall be complied with in 15 days.
2. The blast was not supervised by a professional engineer as required in the amended permit condition. All blasting operation shall be supervised by a professional engineer registered in BC in accordance to

MANAGERS RESPONSE OF ACTION TAKEN

Gerry Barcelona

Mines Inspector

Suite 340 -1675 Douglas Street Victoria BC V8W 9M9

Address

Date of Inspection: 1/12/2010

Copies To E. Taje

Signature – Inspector of Mines

Signature – Manager

Dated: _____, 20____

INSPECTION ORDERS	MANAGERS RESPONSE OF ACTION TAKEN
<p>the amended permit condition.</p> <p>3. There is no monthly wall stability inspection report by a professional engineer. The manager shall ensure that a monthly wall stability inspection is conducted in accordance with the permit condition and a copy of the report shall be available to and inspector on request.</p> <p>4. The blast monitoring equipment SN: 2259 shall not be used until it is re-calibrated.</p>	

Date of Inspection

1/12/2010

Initials



(Inspector)

Initials

(Manager)



Friday, March 19, 2010

File: 18070-02-02
Mine No.: 0700412

Pumptown Quarry Inc.
260-2655 Clearbrook Road
Abbotsford, BC
V2T 2Y6

Dear Sir:

Re: Mine Inspection March 18, 2010
Property: Pumptown Quarry

Enclosed is a copy of my Inspection Report for the above noted property and date.

Please have this report posted in a conspicuous place on the property accessible to the workers in accordance with Section 30(1) of the Mines Act.

No contraventions were noted, no response to this report is required

Yours truly,

Michael Olsen
Inspector of Mines

Enclosures



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Province of British Columbia
MINISTRY OF ENERGY, MINES AND
PETROLEUM RESOURCES

Mining & Mineral Division
Report of Inspector of Mines
(Issued pursuant to Section 15 of the *Mines Act*)

Inspection No.: 17556
File: 18070-02-02
Mine No.: 0700412
Permit No.:
Emp/Cont: 0 / 0
Orders H&S: 0 RECL: 0
Stop Work: 0

Inspection Report

NAME OF MINE	Pumptown Quarry	LOCALITY	49.117, -122.113 ABBOTSFORD
OWNER/OPERATOR	Pumptown Quarry Inc.	ADDRESS	31992 South Fraser Way Abbotsford BC V2T 1V6
MANAGER	Pat McSweeney	AREAS INSPECTED	Access road, documents

Persons Contacted

MANAGEMENT Pat McSweeney

OHS COMMITTEE

WORKERS

A copy has been forwarded to the Joint Occupational and Safety Committee and the union as applicable. The Mine manager shall complete the right hand column noting specific corrective actions taken by a specified date, and return a copy to the Inspector within 15 days of receiving the report. Further the manager shall post a copy to the bulletin board, to be replaced by a copy showing the manager's response. In this document, Code means Health, Safety and Reclamation Code for Mines in British Columbia.

INSPECTION ORDERS

On March 18, 2010 it was observed that:

A site inspection was conducted due to concern regarding the top bench access road. The road is used to access the upper bench to further development and is used by track drill and excavator only and is not authorized to be haul road.

It was determined that one area of the access road, approximately 15 meters below switchback, was not wide enough. However, this area and been previously identified as a concern and drilling and blasting has commenced. Upon completion, no concerns will exist regarding the access road for current permitted use.

A review of the previous inspection report, as well as monthly safety meeting minutes was also conducted. There are no outstanding issues.

Note: The site was clean and organized. During discussions with Patrick it was demonstrated that improvements have be made around the screen deck to help mitigate roll or bounce-off of material at the top feed area.

MANAGERS RESPONSE OF ACTION TAKEN

DO NOT MODIFY THIS TEXT

Michael Olsen

Inspector of Mines

PO Box 9395, Stn Prov Govt Victoria BC V8W 9M9

Address

Date of Inspection: 3/18/2010

Copies To

Signature – Inspector of Mines

Signature – Manager

Dated: _____, 20____



Friday, July 9, 2010

File: 18070-02-02
Mine No.: 0700412

Pan Pacific Quadling Quarry Ltd
260-2655 Clearbrook Road
Abbotsford BC, V2T 2Y6

Dear Sir:

Re: Mine Inspection July 7, 2010
Property: Pan Pacific Quadling Quarry

Enclosed are two copies of my Inspection Report for the above noted property and date.

Please have this report posted in a conspicuous place on the property accessible to the workers in accordance with Section 30(1) of the Mines Act.

As noted on page one of the report, please fill in the appropriate areas responding to the Inspector's comments, sign and date the first page, initial the subsequent page(s) and return a copy with your comments to the writer.

Yours truly,

Gerry Barcelona
Inspector of Mines

Enclosures

Company Name: Pan Pacific Quadling Quarry Ltd
Manager: Patrick McSweeney

Mine Name: **Pan Pacific Quadling Quarry**
Date of Inspection: July 7, 2010





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MINISTRY OF ENERGY, MINES AND
PETROLEUM RESOURCES

Mining & Mineral Division
Report of Inspector of Mines
(Issued pursuant to Section 15 of the *Mines Act*)

Inspection No.: 18097
File: 18070-02-02
Mine No.: 0700412
Permit No.:
Emp/Cont: 0 / 0
Orders H&S: 0 RECL: 0
Stop Work: 0

Inspection Report

NAME OF MINE	Pan Pacific Quadling Quarry	LOCALITY	49.117, -122.113 ABBOTSFORD
OWNER/OPERATOR	Pan Pacific Quadling Quarry Ltd	ADDRESS	260-2655 Clearbrook Road Abbotsford BC V2T 2Y6
MANAGER	Thomas Masney	AREAS INSPECTED	Crushing Plant

Persons Contacted

MANAGEMENT Patrick McSweeney

OHS COMMITTEE

WORKERS

A copy has been forwarded to the Joint Occupational and Safety Committee and the union as applicable. The Mine manager shall complete the right hand column noting specific corrective actions taken by a specified date, and return a copy to the Inspector within 15 days of receiving the report. Further the manager shall post a copy to the bulletin board, to be replaced by a copy showing the manager's response. In this document, Code means Health, Safety and Reclamation Code for Mines in British Columbia.

INSPECTION ORDERS

During the inspection the following deficiencies were noticed;

1. Identified some tail pulleys at the crushing plant that were not effectively guarded. The manager shall ensure that all accessible head, tail, drive, and tension pulleys of a conveyor shall be effectively guarded at their nip points and the guards shall extend for a distance of at least 1 m from the nip point in accordance to **Section 4.4.16(6)** of the code. This shall be complied with in 5 days as discussed during the exit meeting.
2. Pointed out some accessible conveyor lines that were not provided with pull cord. The manager shall ensure that every accessible section of a conveyor shall be provided with a pull cord to stop the conveyor in an

MANAGERS RESPONSE OF ACTION TAKEN

Gerry Barcelona

Inspector of Mines

Suite 340 -1675 Douglas Street Victoria BC V8W 9M9

Address

Date of Inspection: 7/7/2010

Copies To E. Taje

Signature – Inspector of Mines

Signature – Manager

Dated: _____, 20____

INSPECTION ORDERS

MANAGERS RESPONSE OF ACTION TAKEN

emergency and the controls shall be arranged so that they have to be reset manually before the conveyor can be restarted after an emergency stop. **Section 4.4.16(4)**. This shall be complied with in 15 days.

3. A worker designated to pick up wood chips from a moving belt was ordered to stop because the guarding does not provide enough protection. No work shall be allowed near moving conveyors unless effective guards are in place and a safe work procedure has been developed. The manager shall ensure that the designated worker has been trained to perform the job. This is in pursuant to **Section 4.4.16(11)** of the code.
4. The loader shall be provided with wheel chocks in compliance with **Section 4.9.4** of the code.
5. The loader operator records the results of his pre-operating inspection after the shift. The manager shall ensure that the vehicle operator notes the operating condition **prior** to operating of the vehicle in accordance with **Section 6.19.2** of the code. This shall be complied with immediately.
6. The back-up alarm on a loader working near the crushing plant is not audible. The back-up alarm shall be clearly audible above the background noise at the workplace in compliance with **Section 4.9.1(2)** of the code. This shall be complied with immediately,
7. The MCC stairway having more than 4 riser shall be provided with standard handrails on both sides in compliance with **Section 4.1.7(1)** of the code. This shall be complied with in 5 days.
8. The exhaust of the crusher gen set shall be directed to outside of the shack in compliance with **Section 4.4.12(1)** of the code. This shall be complied with immediately.

Date of Inspection

7/7/2010

Initials



(Inspector)

Initials

(Manager)

Friday, December 10, 2010

File: 18070-02-02
Mine No.: 0700412

Pan Pacific Quadling Quarry Ltd
260-2655 Clearbrook Road
Abbotsford BC, V2T 2Y6

Dear Sir:

Re: Mine Inspection December 3, 2010
Property: Pan Pacific Quadling Quarry

Enclosed are two copies of my Inspection Report for the above noted property and date.

Please have this report posted in a conspicuous place on the property accessible to the workers in accordance with Section 30(1) of the Mines Act.

As noted on page one of the report, please fill in the appropriate areas responding to the Inspector's comments, sign and date the first page, initial the subsequent page(s) and return a copy with your comments to the writer.

Yours truly,



Gerry Barcelona
Inspector of Mines

Enclosures









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**Ministry of Natural Resource
Operations**

Report of Inspector of Mines
(Issued pursuant to Section 15 of the *Mines Act*)

Inspection No.: 19217
File: 18070-02-02
Mine No.: 0700412
Permit No.: Q-7-086
Emp/Cont: 0 / 0
Orders H&S: 0 RECL: 0
Stop Work: 0

Inspection Report

NAME OF MINE	Pan Pacific Quadling Quarry	LOCALITY	49.117, -122.113 ABBOTSFORD
OWNER/OPERATOR	Pan Pacific Quadling Quarry Ltd	ADDRESS	260 - 2655 Clearbrook Road Abbotsford BC V2T 1V6
MANAGER	Patrick McSweeney	AREAS INSPECTED	Access road to the upper quarry

Persons Contacted

MANAGEMENT Patrick McSweeney-Manager , Daryl Feiber-Consulting Engineer, David Powel-Operator (phone)

OHS COMMITTEE

WORKERS

A copy has been forwarded to the Joint Occupational and Safety Committee and the union as applicable. The Mine manager shall complete the right hand column noting specific corrective actions taken by a specified date, and return a copy to the Inspector within 15 days of receiving the report. Further the manager shall post a copy to the bulletin board, to be replaced by a copy showing the manager's response. In this document, Code means Health, Safety and Reclamation Code for Mines in British Columbia.

INSPECTION ORDERS

The inspection was conducted in response to a complaint by BC Hydro regarding an undermined high powered cable located above a section of the access road. This cable has been laid decades before the quarry started its operation in 2007 and currently within the mining property. As part of the mining program an access road is needed to reach the upper elevation which involves drilling, blasting and removal of blasted material using an excavator. To protect the cable the permit was amended on September 5, 2007 prohibiting any activity within the 15 meter setback and as agreed between the quarry operator and BC Hydro.

During the inspection it was noticed that the setback distance was encroached, undermining the cable causing it to overhang above the wall of the access road. The access road was advanced to approximately 20 meters further from the exposed cable which

Gerry Barcelona

Inspector of Mines

6th Floor 1819 Blanshard Street Victoria BC V8W 9M9

Address

Date of Inspection: 12/3/2010

Copies To E. Taje
T. Paterson

Signature – Inspector of Mines

Signature – Manager

Dated: _____, 20____

INSPECTION ORDERS	MANAGERS RESPONSE OF ACTION TAKEN
<p>compounded the contravention. It was also noticed that the drilling equipment was parked only within 5 meters from an exposed cable with several other drilling accessories and tools laid on the cable.</p> <p>The activities did not only compromise the safety of the workers as well as contravened to the conditions stipulated in the amended permit.</p> <p>The manager was ordered to stop all operations at the mine until the concerns are settled with BC Hydro and has developed a procedure acceptable to BC Hydro and the Electrical Inspector of this Ministry when working near high powered cables.</p>	

Date of Inspection

12/3/2010

Initials



(Inspector)

Initials

(Manager)

Tuesday, January 18, 2011

File: 18070-02-02
Mine No.: 0700412

Pan Pacific Quadling Quarry Ltd
260-2655 Clearbrook Road
Abbotsford BC, V2T 2Y6

Dear Sir:

Re: Mine Inspection January 11, 2011
Property: Pan Pacific Quadling Quarry

Enclosed are two copies of my Inspection Report for the above noted property and date.

Please have this report posted in a conspicuous place on the property accessible to the workers in accordance with Section 30(1) of the Mines Act.

As noted on page one of the report, please fill in the appropriate areas responding to the Inspector's comments, sign and date the first page, initial the subsequent page(s) and return a copy with your comments to the writer.

Yours truly,



Gerry Barcelona
Inspector of Mines

Enclosures



The Best Place on Earth

Province of British Columbia
**Ministry of Natural Resource
Operations**

Report of Inspector of Mines
(Issued pursuant to Section 15 of the *Mines Act*)

Inspection No.: 19462
File: 18070-02-02
Mine No.: 0700412
Permit No.:
Emp/Cont: 0 / 0
Orders H&S: 0 RECL: 0
Stop Work: 0

Inspection Report

NAME OF MINE	Pan Pacific Quadling Quarry	LOCALITY	49.117, -122.113 ABBOTSFORD
OWNER/OPERATOR	Pan Pacific Quadling Quarry Ltd	ADDRESS	260 - 2655 Clearbrook Road Abbotsford BC V2T 1V6
MANAGER	Patrick McSweeney	AREAS INSPECTED	

Persons Contacted

MANAGEMENT Patrick McSweeney

OHS COMMITTEE

WORKERS

A copy has been forwarded to the Joint Occupational and Safety Committee and the union as applicable. The Mine manager shall complete the right hand column noting specific corrective actions taken by a specified date, and return a copy to the Inspector within 15 days of receiving the report. Further the manager shall post a copy to the bulletin board, to be replaced by a copy showing the manager's response. In this document, Code means Health, Safety and Reclamation Code for Mines in British Columbia.

INSPECTION ORDERS

1. A haul truck was backed up more than four truck lengths on a leveled road towards a stockpile dump near the hopper. The manager shall not allow haul trucks to back up more than four truck lengths, unless the road has a positive gradient of more than 5% in accordance to **Section 6.20.4(3)** of the code.
2. Spray cans at the MCC shack were not properly stored. The manager shall ensure that flammable substances shall be stored in appropriate covered containers in compliance with **Section 2.3.8** of the code. This shall be complied with immediately.
3. No lock out procedure was available. The

MANAGERS RESPONSE OF ACTION TAKEN

Gerry Barcelona

Inspector of Mines

6th Floor Blasnsard Street Victoria BC V8W 9M9

Address

Date of Inspection: 1/11/2011

Copies To E. Taje

Signature – Inspector of Mines

Signature – Manager

Dated: _____, 20____

INSPECTION ORDERS	MANAGERS RESPONSE OF ACTION TAKEN
<p>manager shall develop a lock out procedure in compliance with Section 4.11.1(1) of the code, and all workers shall receive adequate training in the procedure and that a written copy shall be posted at conspicuous places. This shall be complied with in 15 days.</p> <p>4. Safety meeting minutes indicated that workers were required to observe the standard work procedure. However, there is no available copy of the standard work procedure at the mine. The manager shall develop a general safety rules and safe work procedures on a departmental basis in compliance with Section 1.6.9 (1) of the code. A copy of this procedure shall be available anytime to all workers and to the inspector. This shall be complied with in 30 days.</p> <p>5. It was noticed that the development area has been reactivated without notifying the inspector as required in response to inspection report no. 19217, dated Dec. 3, 2010. The manager shall forward a copy of the new agreement with BC Hydro and safe work procedures for working near the cable. This shall be complied with immediately.</p>	

Date of Inspection

1/11/2011

Initials



(Inspector)

Initials

(Manager)



Ministry of
Energy and Mines

Monday, November 14, 2011

File: 18070-02-02
Mine No.: 0700412

Pan Pacific Quadling Quarry Ltd
260-2655 Clearbrook Road
Abbotsford BC, V2T 2Y6

Dear Sir:

Re: Mine Inspection November 8, 2011
Property: Pan Pacific Quadling Quarry

Enclosed are two copies of my Inspection Report for the above noted property and date.

Please have this report posted in a conspicuous place on the property accessible to the workers in accordance with Section 30(1) of the Mines Act.

As noted on page one of the report, please fill in the appropriate areas responding to the Inspector's comments, sign and date the first page, initial the subsequent page(s) and return a copy with your comments to the writer.

Yours truly,



Gerry Barcelona
Inspector of Mines

Enclosures



Ministry of
Energy and Mines

Province of British Columbia
**Ministry of Energy and
Mines**

Report of Inspector of Mines
(Issued pursuant to Section 15 of the *Mines Act*)

Inspection No.: 21536
File: 18070-02-02
Mine No.: 0700412
Permit No.:
Emp/Cont: 0 / 0
Orders H&S: 0 RECL: 0
Stop Work: 0

Inspection Report

NAME OF MINE	Pan Pacific Quadling Quarry	LOCALITY	49.117, -122.113 ABBOTSFORD
OWNER/OPERATOR	Pan Pacific Quadling Quarry Ltd	ADDRESS	260 - 2655 Clearbrook Road Abbotsford BC V2T 1V6
MANAGER	Patrick McSweeney	AREAS INSPECTED	Pit & crusher

Persons Contacted

MANAGEMENT Patrick McSweeney

OHS COMMITTEE

WORKERS

A copy has been forwarded to the Joint Occupational and Safety Committee and the union as applicable. The Mine manager shall complete the right hand column noting specific corrective actions taken by a specified date, and return a copy to the Inspector within 15 days of receiving the report. Further the manager shall post a copy to the bulletin board, to be replaced by a copy showing the manager's response. In this document, Code means Health, Safety and Reclamation Code for Mines in British Columbia.

INSPECTION ORDERS

A site inspection was conducted on November 8, 2011 and noticed the following deficiency;

1. Section 4.4.7 - Welding and Burning Equipment

Two unsecured high pressure cylinders were noticed standing outside of a storage van near the mine office. The cylinders were immediately relocated and secured by the manager.

MANAGERS RESPONSE OF ACTION TAKEN

Gerry Barcelona

Inspector of Mines

6th Floor Victoria BC V8W 9N3

Address

Date of Inspection: 11/8/2011

Copies To

Signature – Inspector of Mines

Signature – Manager

Dated: _____, 20____



Ministry of
Energy and Mines

Thursday, March 29, 2012

File: 18070-02-02
Mine No.: 0700412

Pan Pacific Quadling Quarry Ltd
260-2655 Clearbrook Road
Abbotsford BC, V2T 2Y6

Dear Sir:

Re: Mine Inspection March 28, 2012
Property: Pan Pacific Quadling Quarry

Enclosed are two copies of my Inspection Report for the above noted property and date.

Please have this report posted in a conspicuous place on the property accessible to the workers in accordance with Section 30(1) of the Mines Act.

As noted on page one of the report, please fill in the appropriate areas responding to the Inspector's comments, sign and date the first page, initial the subsequent page(s) and return a copy with your comments to the writer.

Yours truly,

Gerry Barcelona
Inspector of Mines

Enclosures



Ministry of
Energy and Mines

Province of British Columbia
**Ministry of Energy and
Mines**

Report of Inspector of Mines
(Issued pursuant to Section 15 of the *Mines Act*)

Inspection No.: 22556
File: 18070-02-02
Mine No.: 0700412
Permit No.:
Emp/Cont: 0 / 0
Orders H&S: 0 RECL: 0
Stop Work: 0

Inspection Report

NAME OF MINE	Pan Pacific Quadling Quarry	LOCALITY	49.117, -122.113 ABBOTSFORD
OWNER/OPERATOR	Pan Pacific Quadling Quarry Ltd	ADDRESS	260 - 2655 Clearbrook Road Abbotsford BC V2T 1V6
MANAGER	Patrick McSweeney	AREAS INSPECTED	Pit & crusher

Persons Contacted

MANAGEMENT Patrick McSweeney

OHS COMMITTEE

WORKERS

A copy has been forwarded to the Joint Occupational and Safety Committee and the union as applicable. The Mine manager shall complete the right hand column noting specific corrective actions taken by a specified date, and return a copy to the Inspector within 15 days of receiving the report. Further the manager shall post a copy to the bulletin board, to be replaced by a copy showing the manager's response. In this document, Code means Health, Safety and Reclamation Code for Mines in British Columbia.

INSPECTION ORDERS

A mine inspection was conducted on March 28, 2012 and noticed the following deficiencies;

1. Section 1.6.12 Safety Meeting

Where there are 5 or less workers on a shift, or less than 9 workers in total employed at a mine, there shall be a crew safety meeting.

- At the commencement of operations*
- At least monthly thereafter*
- Minutes of these meetings shall be kept and made available to the inspector on request.*

During the visit the manager cannot provide a copy of the minutes of the safety meetings held at the mine because they were sent to the head office. The manager shall ensure that copies of the minutes for all safety meetings are available at the mine office.

**MANAGERS RESPONSE OF ACTION
TAKEN**

Gerry Barcelona

Inspector of Mines

6th Floor Victoria BC V8W 9N3

Address

Date of Inspection: 3/28/2012

Copies To

Signature – Inspector of Mines

Signature – Manager

Dated: _____, 20____

INSPECTION ORDERS	MANAGERS RESPONSE OF ACTION TAKEN
<p>2. Section 3.4.1 Confined Space</p> <p><i>The mine manager shall ensure that</i></p> <ul style="list-style-type: none"> <i>(a) written procedures are developed and implemented for work in confined spaces in consultation with the OHSC or worker representative, as applicable,</i> <i>(b) an inventory of all confined spaces is maintained,</i> <i>(c) each confined space is signed and secured from entry, where practicable, and</i> <i>(d) each person who is assigned duties or responsibilities related to entry into a confined space is adequately instructed and trained in confined space entry.</i> <p>A couple of confined spaces were identified during the visit; the screen deck compartment, and a newly constructed hydro inspection well. The mine has no written procedures for confined space entry due to lack of confined space awareness program. The manager shall ensure that all workers who are required to work in confined spaces shall be provided with proper training, and a written procedure for working in confined spaces that conforms to the code requirement shall be developed. This shall be complied within 30 days.</p>	

Date of Inspection

3/28/2012

Initials



(Inspector)

Initials

(Manager)



Ministry of
Energy and Mines

Friday, February 15, 2013

File: 18070-02-02
Mine No.: 0700412

Pan Pacific Quadling Quarry Ltd
260-2655 Clearbrook Road
Abbotsford BC, V2T 2Y6

Dear Sir:

Re: Mine Inspection February 13, 2013
Property: Pan Pacific Quadling Quarry

Enclosed are two copies of my Inspection Report for the above noted property and date.

Please have this report posted in a conspicuous place on the property accessible to the workers in accordance with Section 30(1) of the Mines Act.

As noted on page one of the report, please fill in the appropriate areas responding to the Inspector's comments, sign and date the first page, initial the subsequent page(s) and return a copy with your comments to the writer.

Yours truly,

Gerry Barcelona
Inspector of Mines

Enclosures



Ministry of
Energy and Mines

Province of British Columbia Ministry of Energy and Mines

Report of Inspector of Mines (Issued pursuant to Section 15 of the *Mines Act*)

Inspection No.: 25218
File: 18070-02-02
Mine No.: 0700412
Permit No.:
Emp/Cont: 1 / 0
Orders H&S: 0 RECL: 0
Stop Work: 0

Inspection Report

NAME OF MINE	Pan Pacific Quadling Quarry	LOCALITY	49.117, -122.113 ABBOTSFORD
OWNER/OPERATOR	Pan Pacific Quadling Quarry Ltd	ADDRESS	260 - 2655 Clearbrook Road Abbotsford BC V2T 1V6
MANAGER	Gordon Oakes	AREAS INSPECTED	

Persons Contacted

MANAGEMENT Gordon Oakes

OHS COMMITTEE

WORKERS

A copy has been forwarded to the Joint Occupational and Safety Committee and the union as applicable. The Mine manager shall complete the right hand column noting specific corrective actions taken by a specified date, and return a copy to the Inspector within 15 days of receiving the report. Further the manager shall post a copy to the bulletin board, to be replaced by a copy showing the manager's response. In this document, Code means Health, Safety and Reclamation Code for Mines in British Columbia.

INSPECTION ORDERS

The mine was not operating during a visit on February 13, 2013. The following concerns were noticed which were discussed with the manager on site.

- Loose rocks above the crusher** - It was noticed that several loose rocks, logs & debris were accumulated on top of a high wall above the crusher area. The accumulated materials shall be cleared within 2 meters from the crest and beyond this distance all unconsolidated materials shall be sloped to an angle less than the natural angle of repose in compliance to Section 6.23.1 of the code. If access cannot be gained to clear the materials, no work shall be conducted around the crusher area until a safe work procedure has been developed to ensure safety of the workers from any material that could fall down in compliance to Section 6.23.2 (3) of the code.

MANAGERS RESPONSE OF ACTION TAKEN

Gerry Barcelona

Inspector of Mines

6th Floor Victoria BC V8W 9N3

Address

Date of Inspection: 2/13/2013

Copies To

Signature – Inspector of Mines

Signature – Manager

Dated: _____, 20____

INSPECTION ORDERS

MANAGERS RESPONSE OF ACTION TAKEN

2. **Slope Stability** – Partially detached wedges were noticed in two sections of the high wall creating an overhang that could compromise the safe access to the upper quarry and to the safety of the workers at the crusher area. This is in contravention to Section 6.23.3 of the code. The manager shall not allow any person to work at any part of the mine until a Geotechnical Engineer, registered in BC has thoroughly inspected all the mining faces and rock walls and has declared that it is safe for any person to work below. Section 15(5) of the *Mine's Act* allows the inspector to close the mine or part of it until remedial action is taken if in his opinion that a delay in remedying the hazard would be dangerous to persons or property.
3. **Section 29 of the Mine's Act** -The manager is also reminded that "If an inspector makes an order under section 15 (5) (b) or (c), and the manager is unable to provide alternate employment, the manager must pay or cause to be paid to each worker the amount that the worker have earned or been likely to earn for each day the closure continues, up to a maximum of 3 working days."

Date of Inspection

2/13/2013

Initials



(Inspector)

Initials

(Manager)



Ministry of
Energy and Mines

Province of British Columbia
**Ministry of Energy and
Mines**

Report of Inspector of Mines
(Issued pursuant to Section 15 of the *Mines Act*)

Inspection No.: 27776
File: 18070-02-02
Mine No.: 0700412
Permit No.:
Emp/Cont: 0 / 0
Orders H&S: 0 RECL: 0
Stop Work: 0

Inspection Report

NAME OF MINE	Pan Pacific Quadling Quarry	LOCALITY	49.117, -122.113 ABBOTSFORD
OWNER/OPERATOR	Pan Pacific Quadling Quarry Ltd	ADDRESS	260 - 2655 Clearbrook Road Abbotsford BC V2T 1V6
MANAGER	Gordon Oakes	AREAS INSPECTED	Not operating-gate closed

Persons Contacted

MANAGEMENT

OHS COMMITTEE

WORKERS

A copy has been forwarded to the Joint Occupational and Safety Committee and the union as applicable. The Mine manager shall complete the right hand column noting specific corrective actions taken by a specified date, and return a copy to the Inspector within 15 days of receiving the report. Further the manager shall post a copy to the bulletin board, to be replaced by a copy showing the manager's response. In this document, Code means Health, Safety and Reclamation Code for Mines in British Columbia.

INSPECTION ORDERS

MANAGERS RESPONSE OF ACTION TAKEN

DO NOT MODIFY THIS TEXT

Gerry Barcelona

Inspector of Mines

6th Floor Victoria BC V8W 9N3

Address

Date of Inspection: 10/24/2013

Copies To

Signature – Inspector of Mines

Signature – Manager

Dated: _____, 20____



Ministry of
Energy and Mines

February 17, 2014

File: 18070-02-09
Mine No.: 0700412

Pan Pacific Quadling Quarry Ltd
260-2655 Clearbrook Road
Abbotsford BC, V2T 2Y6

Dear Sir:

Re: Mine Inspection January 29, 2014
Property: Pan Pacific Quadling Quarry

Enclosed is a copy of my Inspection Report for the above noted property and date.

Please have this report posted in a conspicuous place on the property accessible to the workers in accordance with Section 30(1) of the Mines Act.

As indicated, no response to the report is required.

Yours truly,

Michael Olsen
Inspector of Mines

Enclosures



Ministry of
Energy and Mines

Province of British Columbia
**Ministry of Energy
and Mines**

Report of Inspector of Mines
(Issued pursuant to Section 15 of the *Mines Act*)

Inspection No.: 28443
File: 18070-02-09
Mine No.: 0700412
Permit No.:
Emp/Cont: 0 / 0
Orders H&S: 0 RECL: 0
Stop Work: 0

Inspection Report

NAME OF MINE	Pan Pacific Quadling Quarry	LOCALITY	49.117, -122.113 ABBOTSFORD
OWNER/OPERATOR	Pan Pacific Quadling Quarry Ltd	ADDRESS	260 - 2655 Clearbrook Road Abbotsford BC V2T 1V6
MANAGER	Gordon Oakes	AREAS INSPECTED	

Persons Contacted

MANAGEMENT n/a

OHS COMMITTEE

WORKERS

A copy has been forwarded to the Joint Occupational and Safety Committee and the union as applicable. The Mine manager shall complete the right hand column noting specific corrective actions taken by a specified date, and return a copy to the Inspector within 15 days of receiving the report. Further the manager shall post a copy to the bulletin board, to be replaced by a copy showing the manager's response. In this document, Code means Health, Safety and Reclamation Code for Mines in British Columbia.

INSPECTION ORDERS

An inspection was conducted on January 29, 2014.

There was no activity on site. It appears that a care taker is staying on the site however no equipment is present.
The manager is reminded that notification shall be given to our office 10 days prior to activity on the mine.

No response to this report is required.

MANAGERS RESPONSE OF ACTION TAKEN

Michael Olsen

Inspector of Mines

PO Box 9395, Stn Prov Govt Victoria BC V8W 9M9

Address

Date of Inspection: 1/29/2014

Copies To

Signature – Inspector of Mines

Signature – Manager

Dated: _____, 20____



Ministry of
Energy and Mines

Province of British Columbia
**Ministry of Energy
and Mines**

Report of Inspector of Mines
(Issued pursuant to Section 15 of the *Mines Act*)

Inspection No.: 30536
File: 18070-02-02
Mine No.: 0700412
Permit No.:
Emp/Cont: 0 / 0
Orders H&S: 0 RECL: 0
Stop Work: 0

Inspection Report

NAME OF MINE	Pan Pacific Quadling Quarry	LOCALITY	49.117, -122.113 ABBOTSFORD
OWNER/OPERATOR	Pan Pacific Quadling Quarry Ltd	ADDRESS	260 - 2655 Clearbrook Road Abbotsford BC V2T 1V6
MANAGER	Gordon Oakes	AREAS INSPECTED	

Persons Contacted

MANAGEMENT

OHS COMMITTEE

WORKERS

A copy has been forwarded to the Joint Occupational and Safety Committee and the union as applicable. The Mine manager shall complete the right hand column noting specific corrective actions taken by a specified date, and return a copy to the Inspector within 15 days of receiving the report. Further the manager shall post a copy to the bulletin board, to be replaced by a copy showing the manager's response. In this document, Code means Health, Safety and Reclamation Code for Mines in British Columbia.

INSPECTION ORDERS

Inspection was conducted on May 7, 2014 accompanied by Michael Olsen –Permitting Inspector.

The inspectors found contraventions which resulted in the following orders.

Jim McMillan – Health & Safety Inspector

1.Posting Section 1.3.2

Notice to this effect shall be posted at all road entrances to the mine by the manager and, for non operating mines, the contact information for a qualified person shall be included in the notice.

Name and contact information was not posted at the entrance to the site. Access gate was not locked. Several sections of the perimeter fence were missing and replaced by loads of gravel.

MANAGERS RESPONSE OF ACTION TAKEN

James MacMillan

Inspector of Mines

PO Box 9395, Stn Prov Govt Victoria BC V8W 9M9

Address

Date of Inspection: 5/7/2014

Copies To Ed Taje

Signature – Inspector of Mines

Signature – Manager

Dated: _____, 20____

INSPECTION ORDERS	MANAGERS RESPONSE OF ACTION TAKEN
<p>Electrical Power Systems</p> <p>2. Codes and Standards Section 5.1.1</p> <p>All electrical power systems shall be installed, maintained and operated in accordance with CSA Standard M421-00 Use of electricity in Mines.</p> <p>Cut off power cables were exposed between the site entrance gate and metal light poles that were no longer in use.</p> <p>All redundant electrical power cables shall be removed from site.</p> <p>3. Hazardous Waste, Spills, Fuels and Lubricants. Sections 2.3.6, 2.3.7 and 9.9.1</p> <p>Waste Materials which could be detrimental to a person's health, or could cause a fire or explosion shall be</p> <p>(2) Collected, handled, sorted, and disposed of....</p> <p>Eight 45 gallon disused oil barrels were found on site, most were empty and 2 were full. One of the full drums was insecure and full of waste oil and oil filters. A minor amount of oil had spilled on the ground from one of the insecure poorly marked barrels</p> <p>This area shall be cleaned up as soon as possible after the owners are located.</p> <p>4. Cover securing the concrete collar enclosing underground water supply piping is missing. Several small accumulations of disused supplies are scattered at the site. Garbage, an apparent PCV septic line from the care takers trailer draining into a pile of rock with evidence of burning garbage at the location.</p> <p>Caretaker has 30 days to clean up and exit the site.</p> <p>5. Two old office trailers left from the previous operator are not secure. They appear to be abandoned with disused materials.</p>	

Date of Inspection

5/7/2014

Initials

(Inspector)

Initials

(Manager)



Ministry of
Energy and Mines

Province of British Columbia
MINISTRY OF ENERGY AND MINES
Report of Inspector of Mines
(Issued pursuant to Section 15 of the *Mines Act*)

Inspection No.: 57838.00
File: 18070-02-02
Mine No.: 0700412
Permit No.:
Emp/Cont: 0.0 / 0.00
Orders H&S: 0.0 RECL: 0.00
Stop Work: 0.00

Inspection Report

NAME OF MINE	Pan Pacific Quadling Quarry	LOCALITY	49.117, -122.113 ABBOTSFORD
OWNER/OPERATOR	Pan Pacific Quadling Quarry Ltd	ADDRESS	260 - 2655 Clearbrook Road Abbotsford BC V2T 1V6
MANAGER	Gordon Oakes	AREAS INSPECTED	Not active-gated signed

Persons Contacted

MANAGEMENT

OHS COMMITTEE

WORKERS

A copy has been forwarded to the Joint Occupational and Safety Committee and the union as applicable. The Mine manager shall complete the right hand column noting specific corrective actions taken by a specified date, and return a copy to the Inspector within 15 days of receiving the report. Further the manager shall post a copy to the bulletin board, to be replaced by a copy showing the manager's response. In this document, Code means Health, Safety and Reclamation Code for Mines in British Columbia.

INSPECTION ORDERS

The quarry was not active for a long period, all access were secured and signed.

MANAGERS RESPONSE OF ACTION TAKEN

Gerry Barcelona

Inspector of Mines

3rd Floor Victoria BC V8W 9N3

Address

Date of Inspection: 2015/08/20

Copies To

Signature – Inspector of Mines

Signature – Manager

Dated: _____, 20____



Ministry of
Energy and Mines

Province of British Columbia
MINISTRY OF ENERGY AND MINES
Report of Inspector of Mines
(Issued pursuant to Section 15 of the *Mines Act*)

Inspection No.: 59656
File: 18070-02-09
Mine No.: 0700412
Permit No.:
Emp/Cont: 0 / 0
Orders H&S: 4 RECL 0
Stop Work: 0

Mine Name:	Pan Pacific Quadling Quarry	Location:	ABBOTSFORD / 49.117, -122.113
Owner/Operator:	Astar Quadling Quarry Ltd.	Address:	PO Box 4114 Abbotsford BC V2S 8R1
Manager:	John Olydam	Areas Inspected:	Pit Floor Area
Date of Inspection:	2015/09/30	Accompanying Inspector(s):	

Persons Contacted

Management: N/A
OHS Committee:
Workers Contacted: 0

A copy has been forwarded to the Joint Occupational and Safety Committee and the union as applicable. The Mine manager shall complete the right hand column noting specific corrective actions taken by a specified date, and return a copy to the Inspector within 15 days of receiving the report. Further the manager shall post a copy to the bulletin board, to be replaced by a copy showing the manager's response. In this document, Code means Health, Safety and Reclamation Code for Mines in British Columbia.

INSPECTION ORDERS

An inspection was conducted on Sept 30, 2015. The site was not in operation.

SECTION :2.2.1 Workplace to Be Hazard Free

The site was littered with garbage, some in piles, other areas strewn about the ground. The manager shall ensure that work place is free of potential fire hazard and that garbage is picked up and removed from the site. This shall be complied with immediately.

SECTION :2.3.4 Proper Containers

There are various barrels onsite with varying contents. The manager shall ensure that if these are to be stored onsite they all have secure lids, are correctly labelled, MSDS sheets are available onsite for each controlled product and there is a spill kit available in the event of a

MANAGER'S RESPONSE:

Michael Olsen

Inspector of Mines

3rd Floor, 1810 Blanshard Victoria BC V8W 9M9

Address

Copies To

Signature – Inspector of Mines

Signature – Manager

Report Date: 2015/11/05

spill. This shall be completed immediately.

SECTION :3.4.1(c) Work in Confined Spaces

The confined space with the cement collar is not properly secured to prevent access or signed to indicate its presence onsite. This shall be complied with immediately.

SECTION :6.24.1 General Mine Rules

The access to the surface shall be entirely fenced due to the nature of the operation. The manager shall ensure that the existing fencing onsite is extended to secure the excavations. This shall be complied with in 30 days.

It should be noted that only work on the pit floor and any outstanding contraventions, including those listed above, shall be authorized at this time. This shall also include the cleaning, leveling of the pit floor and removal of stockpiles.

The previous mine plan, permit, geotechnical assessments and associated documentation are under review. No development or work other than that mentioned above is authorized.

****Please ensure that the Owner/Operator, Manager, and mailing address information is correct. In addition please include the office telephone number, cell and email of the mine manager for our records.**



Ministry of
Energy and Mines

Province of British Columbia
MINISTRY OF ENERGY AND MINES
Report of Inspector of Mines
(Issued pursuant to Section 15 of the *Mines Act*)

Inspection No.: 60376
File: 18070-02-09
Mine No.: 0700412
Permit No.:
Emp/Cont: 0 / 0
Orders H&S: 2 RECL 0
Stop Work: 0

Mine Name:	Quadling Quarry	Location:	ABBOTSFORD / 49.117, -122.113
Owner/Operator:	Astar Quadling Quarry Ltd.	Address:	PO Box 4114 Abbotsford BC V2S 8R1
Manager:	John Olydam	Areas Inspected:	Pit Floor, Development Road and toTop Bench
Date of Inspection:	2015/11/25	Accompanying Inspector(s):	Michael Cullen, P. Eng - Inspector of Mines, Geotechnical

Persons Contacted

Management: Herb Dunton, John Olydam, John Glacema, B.Smale, Howard Ratzlaff

OHS Committee:

Workers Contacted: 0

A copy has been forwarded to the Joint Occupational and Safety Committee and the union as applicable. The Mine manager shall complete the right hand column noting specific corrective actions taken by a specified date, and return a copy to the Inspector within 15 days of receiving the report. Further the manager shall post a copy to the bulletin board, to be replaced by a copy showing the manager's response. In this document, Code means Health, Safety and Reclamation Code for Mines in British Columbia.

INSPECTION ORDERS

On Nov 25, 2015 a site inspection was conducted to with the management and operators of the site and for a Geotechnical Inspection to be conducted by Ministry staff Michael Cullen and Victor Marques. Their report is forthcoming.

Company representatives in attendance include;
Herb Dunton, John Olydam, John Glacema, B.Smale, Howard Ratzlaff

As discussed previously, only the pit floor is currently approved for work. This approval is conditional to the completion of contraventions found in this report as well as the previous report (#59656), which is attached.

MANAGER'S RESPONSE:

Michael Olsen

Inspector of Mines

3rd Floor, 1810 Blanshard Victoria BC V8W 9M9

Address

Copies To

Signature – Inspector of Mines

Signature – Manager

Report Date: 2015/12/08

SECTION :6.23.3 Surface Mine Faces and Bench Heights

Conditional to carrying out work on the pit floor the manager shall establish a catchment berm of 8 meters from the toe of the face. The purpose of this berm is to protect any persons working on the pit floor from the potential of rock fall from the face. No other work on the pit floor shall be carried out until this is completed.

SECTION :6.24.1 General Mine Rules

As identified in inspection report # 59656 from Sept 9, 2015 the manager shall extend the length of the fencing to secure access to the surface excavations. The manager shall ensure that the fencing is installed by Jan 8, 2016.

SECTION :1.3.2 Postings

The manager shall ensure that adequate signage is provided along the fence in various locations. This signage shall warn of the presence of a mine, the name of the operator and a valid contact telephone number in the event that an emergency arises. This shall be completed by Jan 8, 2016.

Upon completion of the catchment berm and the extension of the fencing with adequate signage, the remaining outstanding contraventions from the Sept 9, 2015 inspection report shall be addressed.



MINISTRY OF ENERGY AND MINES
Mines and Mineral Resources Division

REPORT OF GEOTECHNICAL INSPECTOR

(Issued pursuant to Section 15 of the Mines Act)

Name of Property:	Quadling Quarry	File No:	18070-02-07
Mine #:	0700412	Inspection #:	60936
Permit No.:		Report Date:	2015/12/17

Mine Manager: Herb Dunton, John Olydam
Company Astar Quadling Quarry Ltd.
Address PO Box 16024
Abbotsford BC V2T 2Y6

Persons Contacted:

Copies To:

Date of Inspection: 2015/11/25
Accompanying Michael Cullen, P. Eng - Inspector of Mines, Geotechnical
Inspectors: Michael Olsen - Inspector of Mines

In this document, "Code" means the *Health, Safety and Reclamation Code for Mines in British Columbia*

Please see attached inspection report

INTRODUCTION

DOCUMENTS REVIEWED

AREAS VISITED

OBSERVATIONS AND INSPECTION ORDERS

CLOSURE

Under Section 15 (6) of the Mines Act, a written response is required from the Mine Manager within 15 days of the receipt of this Inspection Report. In addition, Section 30 (1) of the Mines Act requires this Inspection Report to be posted in a conspicuous location at the mine site for 30 days.

Victor Marques
Senior Geotechnical Inspector
Ministry of Energy & Mines

Please feel free to contact the undersigned with any questions or comments.



Ministry of
Energy and Mines

Province of British Columbia
MINISTRY OF ENERGY AND MINES
Report of Inspector of Mines
Permitting
(Issued pursuant to Section 15 of the *Mines Act*)

Inspection No.: 70137
File: 18070-02-09
Mine No.: 0700412
Permit No.:
Emp/Cont: 0 / 0
Orders H&S: 0 RECL 0
Stop Work: 0

Mine Name:	Quadling Quarry	Location:	ABBOTSFORD / 49.117, -122.113
Owner/Operator:	Astar Quadling Quarry Limited	Address:	PO Box 4114 Abbotsford BC V2S 8R1
Manager:	John Olydam	Areas Inspected:	Pit Floor, Access road
Date of Inspection:	2016/10/03	Accompanying Inspector(s):	Jennifer McConnachie, MSc, PAg. - Senior Inspector of Mines, Reclamation

Persons Contacted

Management: N/A
OHS Committee:
Workers Contacted: 0

A copy has been forwarded to the Joint Occupational and Safety Committee and the union as applicable. The Mine manager shall complete the Manager's Response section, noting specific corrective actions taken by a specified date, and return a copy to the Inspector within 15 days of receiving the report. Further the manager shall post a copy to the bulletin board, to be replaced by a copy showing the manager's response. In this document, Code means Health, Safety and Reclamation Code for Mines in British Columbia.

PREAMBLE: On October 3, 2016 an inspection was conducted. I was accompanied by Senior Inspector of Mines Jennifer McCannachie. The mine has not been in operation for more than 3 years.

INSPECTION ORDERS:

There are outstanding orders from previous inspection reports that have not yet been complied with. It has come to my attention that the mine has again changed ownership. The Permittee is reminded that until such time as we receive a name change request and a replacement bond for the site, the existing Permittee is liable for all activity on the mine.

Please contact our office for further details. In addition the Permittee is not permitted to conduct any development or new activity on the mine until such time as all outstanding compliance issues have been resolved, a response to the Geotechnical Report has been received by our office and the proposed work plan has been approved.

I can be contacted at (250) 953-3881.

Michael Olsen

Inspector of Mines

3rd Floor, 1810 Blanshard Victoria BC V8W 9M9

Address

Copies To

Signature – Inspector of Mines

Signature – Manager

Report Date: 2016/11/02

The Permittee is required to provide an update to the status of this mine by Jan 30, 2017. Failure to do so may lead to further action under Section 35 of the Mines Act.

MANAGER'S RESPONSE:



Thursday, February 02, 2017

File: 18070-02-02
Mine No.: 0700412

Astar Quadling Quarry Limited
PO Box 16024
Abbotsford BC, V2T 2Y6

Dear Sir:

Re: Mine Inspection January 26, 2017
Property: Quadling Quarry

Enclosed are two copies of my Inspection Report for the above noted property and date.

Please have this report posted in a conspicuous place on the property accessible to the workers in accordance with Section 30(1) of the Mines Act.

As noted on page one of the report, please fill in the appropriate areas responding to the Inspector's comments, sign and date the first page, initial the subsequent page(s) and return a copy with your comments to the writer.

Yours truly,

Gerry Barcelona
Inspector of Mines, Health & Safety

Enclosures



Ministry of
Energy and Mines

Province of British Columbia
MINISTRY OF ENERGY AND MINES
Report of Inspector of Mines
Mining (H & S)
(Issued pursuant to Section 15 of the *Mines Act*)

Inspection No.: 72418
File: 18070-02-02
Mine No.: 0700412
Permit No.:
Emp/Cont: 0 / 0
Orders H&S: 0 RECL 0
Stop Work: 0

Mine Name:	Quadling Quarry	Location:	ABBOTSFORD / 49.117, -122.113
Owner/Operator:	Astar Quadling Quarry Limited	Address:	PO Box 4114 Abbotsford BC V2S 8R1
Manager:	John Olydam	Areas Inspected:	Pit not operating
Date of Inspection:	2017/01/26	Accompanying Inspector(s):	

Persons Contacted

Management:

OHS Committee:

Workers Contacted: 0

A copy has been forwarded to the Joint Occupational and Safety Committee and the union as applicable. The Mine manager shall complete the Manager's Response section, noting specific corrective actions taken by a specified date, and return a copy to the Inspector within 15 days of receiving the report. Further the manager shall post a copy to the bulletin board, to be replaced by a copy showing the manager's response. In this document, Code means Health, Safety and Reclamation Code for Mines in British Columbia.

PREAMBLE:

This quarry has not been activated for a number of years.

INSPECTION ORDERS:

1. Section 1.3.2 Posting

It was found that the signage did not have a contact number. The manager shall include the contact information of a qualified person in the posting of signage as required in the code. This shall be complied within 10 days

MANAGER'S RESPONSE:

Gerry Barcelonaia

Inspector of Mines, Health & Safety

3rd Floor Victoria BC V8W 9N3

Address

Copies To D. Caughil

Signature – Inspector of Mines

Signature – Manager

Report Date: 2017/02/02



Inspection Number: 130632
File Number:
Permit Number: Q-7-086
Total Orders: 2

Report of Inspector of Mines -

Issued pursuant to Section 15 of the Mines Act

Mine Name/Number	Quadling Quarry 0700412	Visit Date	2019-06-14
Type of Mining	Q. ROCK QUARRY	Location	
Latitude/Longitude	49.11592, -122.11236	Northing/Easting/Zone	564773, 5440722, 10U
Manager	Brent Palmer	Permittee	Carlum Developments Inc.
Phone Numbers	(604) 767 7467	Address	40251 Quadling Rd Abbotsford BC V3G 2T2
Email			
Inspector	Geronimo Barcelona, INSPECTOR	Accompanying Inspector	
Address	PO Box 9395, STN PROV GOVT Victoria, B.C. V8W 9M9		
In Attendance			
Copies to	D. Caughill, J. Dunkley, J. McMillan		

The Mine Manager is required to provide a written response within 15 days of receiving the inspection report. The Manager's response must outline the remedial steps taken by a specified date and the work still outstanding. A copy must be provided to the inspector, and in the case of health and safety matters, the occupational health and safety committee and the local union. In this document, Code means Health, Safety and Reclamation Code for Mines in British Columbia.

General Observation: Perimeter fence,

Latitude/Longitude:

Northing/Easting/Zone:

During the visit, it was found that the property was well fenced throughout the perimeter. A catchment cushion made of approximately half a meter thick of sand bed was laid outside the perimeter fence which is apparently outside the mine footprint. The catchment bed with a side berm was installed below the quarry ramp where incidents of rock falls is rampant that often times bouncing off beyond the fence and unto the shoulders of Quadling Road. It was designed to catch and contain any rock from the upper quarry from bouncing off to Quadling Road. No work was conducted at the mine during the visit.

Inspector

Manager Initials

Report Date: 2019-06-21

Quadling Quarry 0700412

Geronimo Barcelona

Page 1 of 3

Order 1 (Inspection Mines):

Status: Open

Issued Pursuant To: Mines Act Section 15(4)

Section 1.3.2, Health, Safety and Reclamation Code for Mines in BC (MA), Posting

Observation of Contravention:

It was observed that the signage at the entrance gate was missing.

Remedial Action/Results To Be Obtained:

Proper signage shall be posted at all road entrances to the property that conforms to section 1.3.2 of the code. This shall be complied within 5 working days.

Rectify By/Completion Date: 2019-06-27

Manager Response:

Signage was ordered before this inspection to comply with the code, we are waiting on delivery of the signs. Expected delivery date is June 28 / 2019
The signage will be posted right away after delivery.

Order 2 (Inspection Mines):

Status: Open

Issued Pursuant To: Mines Act Section 15(4)

Section 4.1.6, Health, Safety and Reclamation Code for Mines in BC (MA), Storage of Materials

Observation of Contravention:

Rocks falling off from the upper quarry could bounce off towards Quadling Road which may endanger the public on the road.

Remedial Action/Results To Be Obtained:

The drop zone of the falling rocks within the mine property shall be provided with warning signs to prevent persons from inadvertently entering. This shall be complied with in 5 working days.

Rectify By/Completion Date: 2019-06-27

Inspector

Geronimo Barcelona

Manager Initials



Report Date: 2019-06-21

Quadling Quarry 0700412

Page 2 of 3

Manager Response:

Signage was ordered before the inspection and we are waiting on delivery, expected delivery date June 28 2019
The signage be installed as soon as received.
We are currently working with the federal and provincial government at this time, as we have been stopped from working on the rock which has been falling onto Quaddling Road, due to the nesting birds, we have made them aware of the danger to the general public over this and are awaiting their reply. Info from the agencies available if requested

Received by

Brent Palma Asisted

on

June 21 / 2019.

[Mine Manager Name, Title]

[Date]

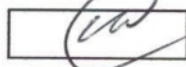
Signature:



Inspector

Geronimo Barcelona

Manager Initials



Report Date: 2019-06-21

Quadling Quarry 0700412

Ministry of Energy and Mines

ADVICE OF GEOTECHNICAL INCIDENT

PART A: To be completed by mine management to document geotechnical incidents.

APPLICABILITY OF THIS FORM

This form applies to any geotechnical incident classified as a dangerous occurrence or to any geotechnical incident that requires changes to an existing standard operating procedure or the creation of a site-specific safe work plan. In addition, any multi-bench pit slope failure, spoil failure resulting in full loss of the crest berm, or dam embankment instability (regardless of size) is to be documented on this form. This form is not intended for single bench failures fully captured by catchment berms or for "sliver" failures on spoils not resulting in a dangerous occurrence.

GENERAL INFORMATION

Name of Mine: Quadling Quarry Permit Number: Q-7-086
Mining Company: MountainSide Quarries Location: Quadling Road
Manager: Brent Palmer Appropriate Contact: Brent Palmer
Phone: 604 309 3460 Phone: 604 309 3460

Part of Mine Involved/Affected: South West Corner

Date of Event: On Going Probable Time: _____

Summary of Incident: Rock falling onto Quddling Road and Abbotsfords rightaway from
the Abbotsford property (old quarry site) and the Quadling Quarry site

Type of slope: ☒ Pit Wall ☐ Waste Rock Spoil ☐ Dam Embankment ☐ U/G Rockfall ☐ Other

DETAILS OF EVENT

Potential triggers (weather, mining activity, etc.): Weather

Volume or Mass Involved / Type of Material: 25 meters / rock

Description of Incident (include likely failure mechanism, run-out distance, slope height, and pre/post failure slope angle): Rock falling from areas on and off property from areas left by past operators

no catchment areas and no means of reaching problem area without construction of access road

Damage or Consequences: damage to quarry fencing rock landing on or near to public roadways

Immediate (Short-term) Actions Taken by Mine: informed EMPR / City of Abbotsford and our enginners
of the rock fall / keeping rock clear from the road surfaces

ADVICE OF GEOTECHNICAL INCIDENT OR UNUSUAL OCCURRENCE

PART B: To be completed by mine management to document follow-up actions.

Date / Time of Incident (if Part B not submitted at same time as Part A): _____ / _____

Follow-up actions by in-house geotechnical personnel: reports and plans being prepared
to be sent to all parties

Has this incident been discussed with / reviewed by a geotechnical consultant? yes

Follow-up actions recommended by geotechnical consultant (if applicable): to be in report

Any required changes to standard operating procedures? no quarry not yet in operation

Any site-specific safe work plan(s) required? yes

Report from mine (including plans and section) or other attachments?

1.) _____

2.) _____

3.) _____

Items to be forwarded at a future date / expected date of submission?

1.) report from Braun Engineering / week of December 14 2020

2.) report from Fieber Rock Engineering / week of December 14 2020

3.) _____ / _____

Additional Comments: This problem has been reported many times in the past to all parties.

Permitting from many different goverment bodies on this site has prevented it from being dealt with in
any safe or long lasting way.



Report of Inspector of Mines - Health and Safety

Issued pursuant to Section 15 of the Mines Act

Inspection Number: 162201
File Number:
Permit Number: Q-7-086
Total Orders: 2
Mine Number: 0700412

Mine Name/Number Quadling Quarry 0700412

Visit Date 2020-12-03

Type of Mining Q. ROCK QUARRY

Location

Latitude/Longitude 49.11592, -122.11236

Northing/Easting/Zone 564773, 5440722, 10U

Permittee Carlum Developments Inc.

Inspector Jim Dunkley, INSPECTOR

Accompanying Inspector

Address PO Box 9395, STN PROV
GOVT
Victoria, B.C. V8W 9M9

In Attendance

Copies to

The Mine Manager is required to provide a written response within 15 days of receiving the inspection report. The Manager's response must outline the remedial steps taken by a specified date and the work still outstanding. A copy must be provided to the inspector, and in the case of health and safety matters, the occupational health and safety committee and the local union. Appeals to a decision, order or ruling must be made in writing to the Chief Inspector within 30 days after the issue date of the inspection report. In this document, Code means Health, Safety and Reclamation Code for Mines in British Columbia.

General Area Observations: Northwest corner of property that is the source of ongoing rockfall

Latitude/Longitude:

Northing/Easting/Zone:

The land owner and/or permit holder have indicated a number of times that rocks keep falling from the upper elevations of the mine site. This has been brought to the attention of the City of Abbotsford who in turn have brought in to the Ministry's attention.

Inspector
Jim Dunkley

Manager Initials

Brent Palmer

Report Date: 2020-12-03

Quadling Quarry
Mine No. 0700412

Order 162201-S1-O1 (Inspection Mines):

Status: Open

Issued Pursuant To: Mines Act Section 15(4)
Section 15, Mines Act (293/1996), Inspections

Observation of Contravention:

On November 19, 2020 EMPR (now EMLI) was notified by City of Abbotsford staff via phone call of numerous rockfall events that resulted in rock originating from the mine site and spilling beyond the mine boundary and into an area frequently accessed by the public. Photos forwarded via email to EMLI on November 25, 2020 appear to show that the rockfall is occurring at the south end of the site where the rock slope is closest to Quadling Road. Quadling Road is a public paved road that serves as the only access to at least one other business and several residences. A delay in remedying the rockfall hazard may be dangerous to persons or property.

Remedial Action/Results To Be Obtained:

Pursuant to Section 15(5) of the Mines Act, the Mine Manager shall take immediate remedial action to remedy the rockfall hazard to Quadling Road and any other public areas. At a minimum, this should include immediate scaling of the south slope, per the recommendations of the Report "Use of Existing Access Route", by Fieber Rock Engineering Services dated May 7 2019.

Rectify By/Completion Date: 2020-12-04

Manager Response:

Scaling of the slope was completed in June of 2019 as per Fieber's report.
Rock is also falling from Abbotsfords property and was brought to Abbotsfords attention in early 2018.
The immediate action that needs to take place to stop this on going rock fall, is the construction of the access road and catchment areas as per the mine plans, at this time there is no access to this area.
We are currently working on a permit which will allow us to drill and blast for the construction of the road and catchment areas as per our mines permit.

(If your response doesn't fit here, please attach a document.)

Order 162201-S1-O2 (Inspection Mines):

Status: Open

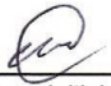
Issued Pursuant To: Mines Act Section 15(4)
Section 18, Mines Act (293/1996), Engineering report

Observation of Contravention:

On November 19, 2020 EMPR (now EMLI) was notified by City of Abbotsford staff via phone call of numerous rockfall events that resulted in rock originating from the mine site and spilling beyond the mine boundary and into an area frequently accessed by the public. Photos forwarded via email to EMLI on November 25, 2020 appear to show that the rockfall is occurring at the south end of the site where the rock slope is closest to Quadling Road. Quadling Road is a public paved road that serves as the only access to at least one other business and several residences.

Remedial Action/Results To Be Obtained:

Inspector
Jim Dunkley


Manager Initials
Brent Palmer

Report Date: 2020-12-03

Quadling Quarry
Mine No. 0700412

Pursuant to Section 18 of the Mines Act, the Mine Manager shall provide an independent study (Engineering Report) assessing the cause of the rockfall events and providing recommendations for mitigation of future rockfall events. This study shall be completed by a Professional Engineer. This study shall include, but not be limited to:

- Review of the slope to identify the potential cause(s) of the rockfall events and consider whether the rockfall is a precursor to a larger slope failure; and,
- Recommendations to prevent safety hazards to public areas and to maintain future rockfall events on the mine property.

Rectify By/Completion Date: 2020-12-18

Manager Response:

An engineering report by Braun Engineering and Fieber Rock Engineering was requested after receiving this report.
Fieber has already made a site inspection and is preparing a report
Braun has begun his report and recommendations which we should have shortly

(If your response doesn't fit here, please attach a document.)

Advisory 162201-S1-A1

Site Specific Condition 7. reads:

No area of the mine site above the mine floor shall be accessed by staff or equipment until the area has been assessed by a qualified professional engineer (QPE) and deemed safe for access and work. All such assessments must be recorded and signed by the QPE and copies of the records kept on site and made available to the inspector upon request.

a. Should site conditions change, areas are to be reassessed by the QPE.

This condition is consistent with the current orders.

Advisory Response:

Respond Date:

Advisory 162201-S1-A2

Site Specific Condition 16.d. reads:


The Permittee shall submit an Advice of Geotechnical Incident form to the Chief Inspector for any geotechnical incident that is classified as a dangerous occurrence or any other incident as described in the EMPR Advice of Geotechnical Incident form.

Please follow the 'APPLICABILITY OF THIS FORM' section found at the top of PART A

Advisory Response:

Respond Date:

Inspector
Jim Dunkley


Manager Initials
Brent Palmer

Report Date: 2020-12-03

Quadling Quarry
Mine No. 0700412



Inspector
Jim Dunkley

Manager Initials

Brent Palmer

Report Date: 2020-12-03

Quadling Quarry
Mine No. 0700412



Inspection Number: 166266
File Number:
Permit Number:
Total Orders: 0
Mine Number: 0700412

Report of Inspector of Mines - Health and Safety

Issued pursuant to Section 15 of the Mines Act

Mine Name/Number Quadling Quarry 0700412

Visit Date 2021-03-12

Type of Mining BCL

Location

Latitude/Longitude 49.11592, -122.11236

Northing/Easting/Zone 564773, 5440722, 10U

Permittee Developments Inc.

Inspector Jim McMillan, INSPECTOR

Accompanying Inspector

Address PO Box 9395, STN PROV
GOVT
Victoria, B.C. V8W 9M9

In Attendance Brent Palmer, Manager, Quadling Quarry

Copies to Chris Crawford, Todd Richie, Jim Dunkley

The Mine Manager is required to provide a written response within 15 business days of receiving the inspection report. The Manager's response must outline the remedial steps taken by a specified date and the work still outstanding. A copy must be provided to the inspector, and in the case of health and safety matters, the occupational health and safety committee and the local union. Appeals to a decision, order or ruling must be made in writing to the Chief Inspector within 30 days after the issue date of the inspection report. In this document, Code means Health, Safety and Reclamation Code for Mines in British Columbia.

Introduction

The quarry was inspected in response to recent public complaints about public safety and the close proximity of the public road to the high faces within the quarry.

General Area Observations: Quarry, adjacent public road, safety berms.

Latitude/Longitude:

Northing/Easting/Zone:

An excavator was working on the access ramp up into the quarry.

Steep faces have been well scaled. Geotechnical reports and ongoing monitoring has been conducted as previously ordered.

Effective safe working procedures were observed to be in place.

The safety shoulder barrier along the adjacent public road was observed to be constructed to design specifications with additional fencing planned to be installed on top of the berm.

The site was secure.

A medical aid injury involving a logging support worker that occurred on the site on January 29, 2021 was reviewed with the manager. The injury was noted to have been an isolated fall due to working on uneven ground typical for the type of work being undertaken. No deficiencies or issues specific the job site were noted.

Inspector

Manager Initials

Report Date: 2021-03-19

Jim McMillan

Quadling Quarry

Mine No. 0700412

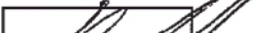
Page 1 of 2

Closure

No orders or advisories were made as a result of the inspection.

Received by Brent Palmer Mine Manager on March 22/2021
[Mine Manager Name, Title] [Date]

Signature: 

Inspector Manager Initials Report Date: 2021-03-19
Jim McMillan 

Quadling Quarry
Mine No. 0700412
Page 2 of 2

Inspection Number: 168625
File Number:
Permit Number:
Total Orders: 0
Mine Number: 0700412

Report of Inspector of Mines - Health and Safety

The inspection was conducted in response to recent public complaints made regarding the operation of the quarry.

Mine Name/Number	Quadling Quarry 0700412	Visit Date	2021-04-23
Type of Mining	BCL	Location	
Latitude/Longitude	49.11592, -122.11236	Northing/Easting/Zone	564773, 5440722, 10U
		Permittee	Carlum Developments Inc.
Inspector	Jim McMillan, INSPECTOR	Accompanying Inspector	Paul Hughes, Inspector;
Address	PO Box 9395, STN PROV GOVT Victoria, B.C. V8W 9M9		
In Attendance	Brent Palmer, Manager, Mountain Side Quarries		
Copies to	Chris Crawford, Todd Ritchie		

The Mine Manager is required to provide a written response within 15 business days of receiving the inspection report. The Manager's response must outline the remedial steps taken by a specified date and the work still outstanding. A copy must be provided to the inspector, and in the case of health and safety matters, the occupational health and safety committee and the local union. Appeals to a decision, order or ruling must be made in writing to the Chief Inspector within 30 days after the issue date of the inspection report. In this document, Code means Health, Safety and Reclamation Code for Mines in British Columbia.

Introduction

Accompanying on the inspection were the mine manager and Mr. Paul Hughes geotechnical inspector. A separate geotechnical report will be made by Mr. Paul Hughes.

General Area Observations: Quarry including access road and the area of the recent blast.

Latitude/Longitude:

Northing/Easting/Zone:

The quarry was in operation with trucks being loaded for haulage off site.
The blast, conducted earlier in the week, was completed without issue and within allowable noise and vibration limits. Rock surfaces in the quarry were generally dry, no runoff or ground water was noted on the mine site. Water required for use on site is trucked in and stored on tanks.
Quarry walls are monitored and inspected daily by the mine manager.
The geotechnical consultants, employed by the company, conduct inspections on a regular basis including post blast visits.
Scaling as required is carried out by the blasting contractor.
A section of the required perimeter fence, at the south end of the public road, was incomplete at the time of the visit.
Five workers were on site. Crushing and screening equipment has been set up on site.

Inspector	Manager Initials	Report Date: 2021-05-03
Jim McMillan	<div style="border: 1px solid black; width: 100px; height: 20px;"></div>	

Quadling Quarry
Mine No. 0700412

Closure

No orders or advisories were made at the time of the inspection.

Received by _____ on _____
[Mine Manager Name, Title] [Date]

Signature: _____



FIEBER ROCK ENGINEERING SERVICES

300 - 3665 KINGSWAY, VANCOUVER, B.C. V5R 5W2
TEL: 604-431-8061
FAX: 604-521-7372

February 8, 2010

FILE COPY

To: Mr. Patrick McSweeney,
Manager,
Pumptown Quarry Inc.,
260-2655 Clearbrook Rd.,
Abbotsford, BC V2T 2Y6

Re: Slope Inspection - Pumptown Quarry West 2000 Access Road

1. Introduction

At your request, I inspected the cut slopes on the above access road on February 4, 2010. At the time of my inspection, the heading had reached approximately Sta. 0+330. In order to cross a major draw beyond this point it was necessary to turn the direction of the ramp upslope, changing the azimuth of the road by about 40°.

2. Slope Stability

The inspection focused on the portion of the road above the switchback (near Sta. 0+160) where deposits of overburden soils and stumps comprise the primary rockfall hazard on the access road. A crew from Pacific Blasting Ltd. was on site during my inspection, carrying out scaling of the overburden.

Photo 1 shows the access ramp from the switchback to the area where the heading direction changes at Sta. 0+280. Scaling of the overburden and crest of the cut are recommended in the indicated area. As shown in the photo, dominant jointing in the rock is approximately 70°/140° which roughly parallels the orientation of the road cut. A secondary joint set, which is more prominent in the bottom areas of the ramp, is perpendicular to the cut. This has resulted in rock slopes that have exposed relatively few adverse joints.

Since turning the access upslope at Sta. 0+280 however, some instability has been encountered as the cut is at an angle to the dominant jointing and therefore trimming and scaling of the rock face is recommended, as shown in Photo 2.

Because the hazards east of Sta. 0+280 are in the active work area, the recommended stabilization in Photo 2 should be completed before any further drilling and blasting of the heading is undertaken. Scaling of the ramp from the switchback to Sta. 0+280 can be considered a lower priority, which will allow personnel and equipment to travel through the area but not to work below the cut faces.

2. Blasting

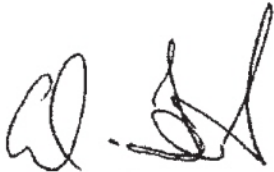
During my inspection, changes in the blasting and detonation procedures were also discussed. In blasting the bulk of the West 2000 ramp the blaster has been detonating the inside holes of the slash rounds first. This has the effect of confining the charge and reducing throw of flyrock from the blast face. Since dominant jointing was oriented parallel to the cut, any overbreak would usually come out with the blast or could be scaled with the hoe to a stable face. Due to the change in heading direction past Sta. 0+280 and the fact that more adverse structure is being exposed in the face, it is recommended that the detonation sequence be changed so that holes on the inside of the slash round are fired last. This will give more relief to these holes and reduce the potential for backbreak.

A further change discussed involves increasing the diameter of the borehole to 75 mm (3 inches) to allow for easier loading of the holes. As only cartridge explosives are currently being loaded, this change will not result in an increase in the powder factor.

I recommend that you apply for an amendment to the permit so that these changes can be made for subsequent blasts.

Please call if you if you have any questions on the above.

Yours sincerely,



Daryl F. Fieber, P.Eng.



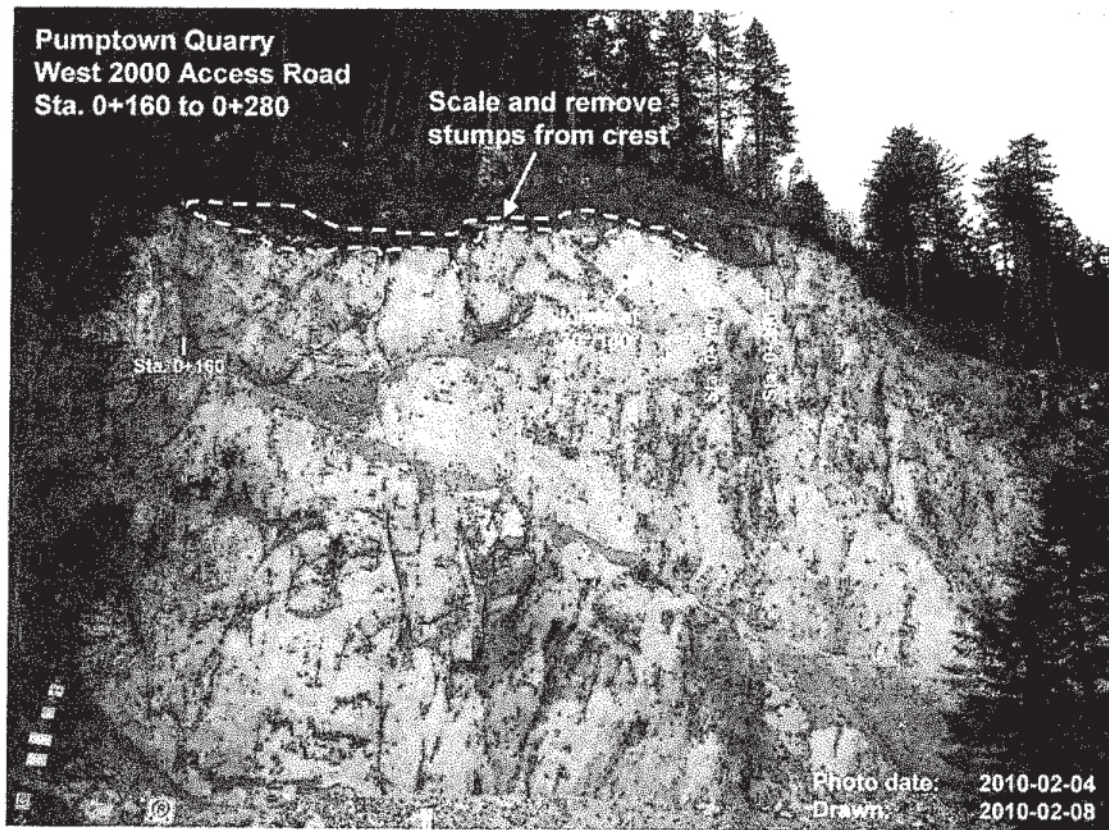


Photo 1 View of slope showing the West 2000 access road. In the upper portion of the ramp, the main slope stability hazards are the overburden and crest areas of the cut, where scaling is recommended.

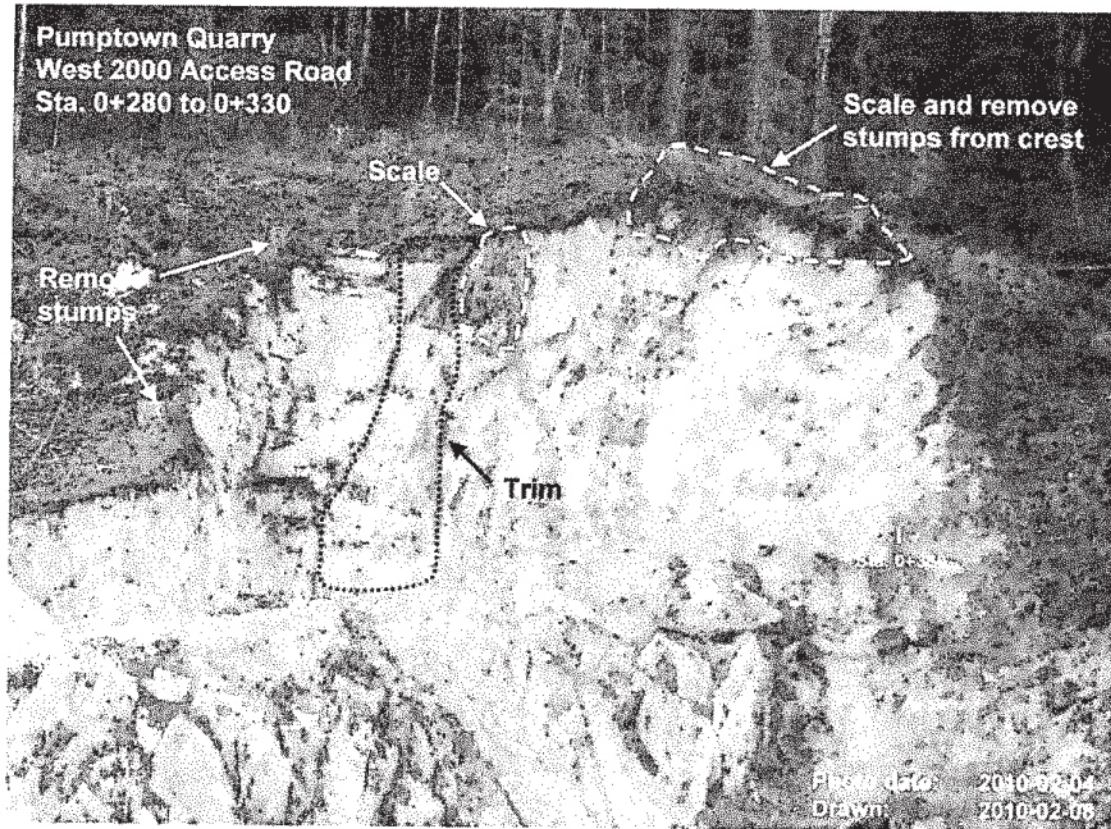


Photo 2 View of the upper portion of the access ramp at the current heading. The road cut changes direction at around Sta. 0+280 (photo left), resulting in some undercutting of the major structure and increasing the potential for blasting backbreak.



MINISTRY OF ENERGY AND MINES
Mines and Mineral Resources Division

REPORT OF GEOTECHNICAL INSPECTOR

(Issued pursuant to Section 15 of the Mines Act)

Name of Property: Pumptown Quarry **Permit No.:** Q-7-086

Mine Manager: John Olydam

Company: Astar Quadling Quarry Ltd
Address: PO Box 4114
Abbotsford, BC
V2S 8R1

Persons Contacted: Herb Dunton, John Olydam

Copies To: Al Hoffman, Chief Inspector of Mines
Diane Howe, Deputy Chief Inspector of Mines, MEM
Michael Olsen, Mines Inspector, MEM
Heather Narynski, A/Manager Geotechnical Engineering, MEM

Date of Inspection: November 25, 2015

In this report "Code" means the Health Safety and Reclamation Code for Mines in British Columbia

Introduction

A geotechnical inspection of the Pumptown Quarry was completed on November 25, 2015 by Michael Cullen and Victor Marques. The purpose of this inspection was as follows:

- To review if the Mine is meeting the intent of the geotechnical requirements of the Code.
- To review if the Mine is meeting the intent of the geotechnical conditions in its Mine Permit.
- To review if geotechnical engineering practices at the Mine are consistent with generally accepted practices at mines in British Columbia.
- To provide general comment on geotechnical conditions at the mine.

This report is governed by the conditions and limitations set forth in the Mines Act and Code, and has been prepared in a manner consistent with the level of care and skill ordinarily exercised for such work at Mines in BC, subject to the time limits and physical constraints applicable to the work. This report is based on a review of select reports and work areas at the Mine, and cannot practically cover the entire mine site. Professional reliance has been used throughout this inspection.

A "high level" review of available geotechnical information of the quarry was completed. The review focused on assessing whether the intent of geotechnical requirements of the Code and Permit are being met, and whether the investigations, analysis, results and recommendations appear to be consistent with generally accepted engineering practices at mines in BC. Detailed assessment of field investigations,

assumptions, and calculations in the reports was not completed. The geotechnical reports reviewed included:

- Geotechnical Site Assessment Report, October 2006; AMEC
- Geotechnical Risk Assessment Report, January 2007; Thurber
- Permit Application Addendum, January 2007; McElhanney
- Blasting at Pumptown Quarry, July 2007; Fieber
- Test Blast Observations Memo, August 2007; Brawner
- Proposed Quarry Expansion, August 2007; Thurber
- Blasthole Loading, September 2007; Fieber
- Slope Inspection – Access Road, February 2010; Fieber

This report summarizes MEM's observations, comments, and recommendations based on the mine site tour, review of technical reports, and technical discussions with Mine staff. Where required, inspection orders have been issued. For ease of reference the Mine Manager is asked to respond in red text in the space provided below each inspection order. Unless otherwise noted, the geotechnical inspection orders are made under either Section 18(a) of the Mines Act, or Part 1.1.2 or 6.1.1 of the Code.

MEM considers that any recommendations made by a professional engineer relating to health and safety or geotechnical stability shall be followed by the Mine unless an alternative recommendation is provided in writing by a qualified professional engineer.

OBSERVATIONS COMMENTS AND INSPECTION ORDERS

The site inspection was completed by Michael Cullen, Mike Olsen and Victor Marques of MEM, accompanied by John Olydam (Mine Manager) and Herb Dunton (President - CNI) as well as the proponents geotechnical representative Benjamin Smale (Western Geotechnical). The site consists of an excavation cut into a steep slope at the base of Sumas Mountain along Quadling Rd. (see Photo 1).

At the time of inspection there was no mining activity and no mining equipment on site. It is understood that the quarry stopped producing two years ago. Work has been permitted at the pit floor in order to comply with general safety and site maintenance requirements but the existing permit, mine plan and geotechnical documentation is under review.

The quarry consists of granite and/or granodiorite which is generally fair to good quality. The south end of the excavation (near the access ramp switchback) was visibly poorer quality: slightly to moderately weathered with steeply dipping faults and sub-parallel joint sets. The rock appeared to be susceptible to wedge failure and planar toppling as evidenced by the dilated joints observed near the crest of some rock cuts (Photos 2 and 3).

The access ramp to the top of the quarry is located at the south end of the site. The access ramp switchbacks up a steep section very near the property limits and public road. The ramp was measured to have a grade greater than 40% in some locations. As such it has only been utilized by tracked equipment. Mined rock was pushed over the benches and mucked from the pit floor as it was not possible to haul material down the ramp in its current configuration. As it is not considered a haul road it is acceptable for the design of the road to be less than the Code requires for haul roads – however the ramp design must be approved by a qualified professional engineer and benches must meet Code and Permit conditions. There have been several rockfalls from the cut slopes above the road, see Photos 4, 5 and 6. There is evidence of semi-detached blocks and potential for further rockfall that will affect the access trail. The cut faces above the access trail exceed 20m in height. There is evidence of several fill slope failures along the access trail; it appears that sections of the trail remain supported on oversteep fill.

There may be potential to create a safe access road however this requires further investigation. There will always remain a high potential for toppling, planar and wedge failure due to the steeply dipping joint sets and a shallow dipping joint set daylighting out of the face. Some failure is usually expected and is addressed with additional catch bench or ramp width – often with a rockfall ditch or berm. The ramp appeared to be too narrow, based on the potential for some material to ravel down from the bench face and the likely size of equipment to be used (Photos 4 and 5).

The existing cut face in the center of the quarry is over 30m high from the pit floor (Photo 7). There is evidence of a recent large failure from this face (Photo 8). The quarry face continues toward the north side of the property where it is overlain by vegetation. A root bulb was observed partially overhanging the north rock face.

The existing Mine Permit allows for a double bench height of 20m, with 70 degree face angle and 8m wide benches. The existing permit states that fly rock shall be prevented and that every blast shall be designed by a blasting expert, who will determine the best way to address fly rock.

Based on discussions at site it is understood that the Mine will be submitting a revised Mine Plan and Reclamation Program by March 2016. Furthermore it was discussed that MEM would wait until this document was received to revise and finalize the permit amendment that is currently in draft.

Inspection Orders:

As per Section 6.8.1 of the code an updated Mine Plan shall be submitted to the Chief Inspector prior to start of mining. The Mine Plan shall provide future mining plans/design and shall be in compliance with the Code. The Mine Plan shall include (but not be limited to):

- *Updated topography of the site;*
- *Access ramp alignment, design sections and grades;*
- *Updated geotechnical assessment and design of bench configuration and overall slope including:*
 - *proposed maximum bench height and minimum as constructed width;*
 - *an assessment of pit stability for bench, inter-ramp, and overall scale;*
 - *an assessment of rockfall hazard and proposed methods to mitigate rockfall hazard (e.g. controlled blasting, scaling, standard operating procedures, adequacy of the bench width to capture and contain falling material).*
- *Details on the prevention of flyrock;*
- *An assessment of potential geohazards upslope that could impact the mine;*
- *Safe work procedures for activities such as:*
 - *blasting;*
 - *operating equipment on or beneath the access ramp or benches;*
 - *casting material over the crest of benches; and*
 - *scooping material from the toe of the overcast pile from the pit floor.*

As per section 6.1.1 (3) the Chief Inspector requires that the person completing the Mine Design be a qualified Professional Engineer.

Manager's response: A qualified engineer will be hired for this project.

No further mining is to occur until an updated mine plan/design is accepted by the Chief Inspector. An update to the permit is under consideration.

Manager's response: Understood

As per Section 6.23.1 of the Code, any unconsolidated soils within 2m of the pit crest shall be removed and sloped less than the angle of repose. See photos 8, 9 and 10 for examples of overburden at the pit crest.

Manager's response: understood

Above the pit floor no work is to be carried out until the stability of the walls has been assessed by a qualified professional and a safe work procedure established for operating equipment on the access ramp and benches, and the review of the existing permit is completed.

Manager's response: Understood

Survey and blasting controls are to be put in place to ensure that the as constructed benches are consistent with the approved design and Sections 6.23 of the Code.

Manager's response: Understood

All blasts are to be designed by a qualified professional engineer. Flyrock controls are to be implemented such that no flyrock leaves the property.

Manager's response: Understood

Prior to equipment accessing the upper quarry the stability of the existing access trail shall be assessed by a qualified professional engineer. The stability of both the cut slope and fill slope is to be assessed

Manager's response: Understood

All bench faces along the access ramp and above active work areas shall be check scaled. A catchment berm shall be built below any detached rock slabs that cannot be scaled down.

Manager's response: Understood

As per Section 6.5.1 of the Code, no work shall be carried out on, at, or below a face or wall of a surface mine until that face or wall has been examined and declared safe by the shiftboss. The results of the examination shall be recorded in the daily log book.

Manager's response: Understood

Geological, geotechnical, and hydrological conditions encountered during pit development shall be assessed, based on the recommendations of a qualified professional engineer, to detect early signs of instability and to confirm design assumptions.

Manager's response: Understood

While the pit is in operation a pit wall monitoring program to assess performance and detect early signs of instability shall be implemented based on the recommendations of a qualified professional engineer. The monitoring program shall include details of instrumentation, monitoring frequency, trigger thresholds, and trigger response plan.

Manager's response: Understood

Annual inspections of pit slopes shall be undertaken by a qualified professional engineer and an annual report submitted to the Chief Inspector by March 31 of the year following the inspection. The report shall include:

- *Observations made during the inspections*
- *Summary of monitoring and instrumentation data.*
- *Assessment of design versus actual bench and pit performance.*
- *Updated pit plans.*
- *Conclusions and recommendations.*

Manager's response: Understood

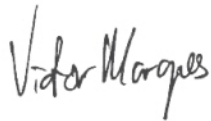
A geotechnical incident report shall be submitted to the Regional Health and Safety Inspector of Mines in the event of a single bench failure resulting in a dangerous occurrence (as defined by the section 1.7.3 of Code) and in the event of a multi-bench failure, regardless of consequence.

Manager's response: Understood

CLOSURE

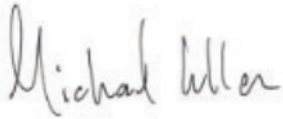
Under Section 15 (6) of the Mines Act, a written response is required from the Mine Manager within 15 days of the receipt of this Inspection Report. Please address response to undersigned with copies to Gerry Barcelona and Heather Narynski. In addition, Section 30 (1) of the Mines Act requires this Inspection Report to be posted in a conspicuous location at the mine site for 30 days.

Ministry of Energy and Mines
per



Victor Marques, P.Eng

per



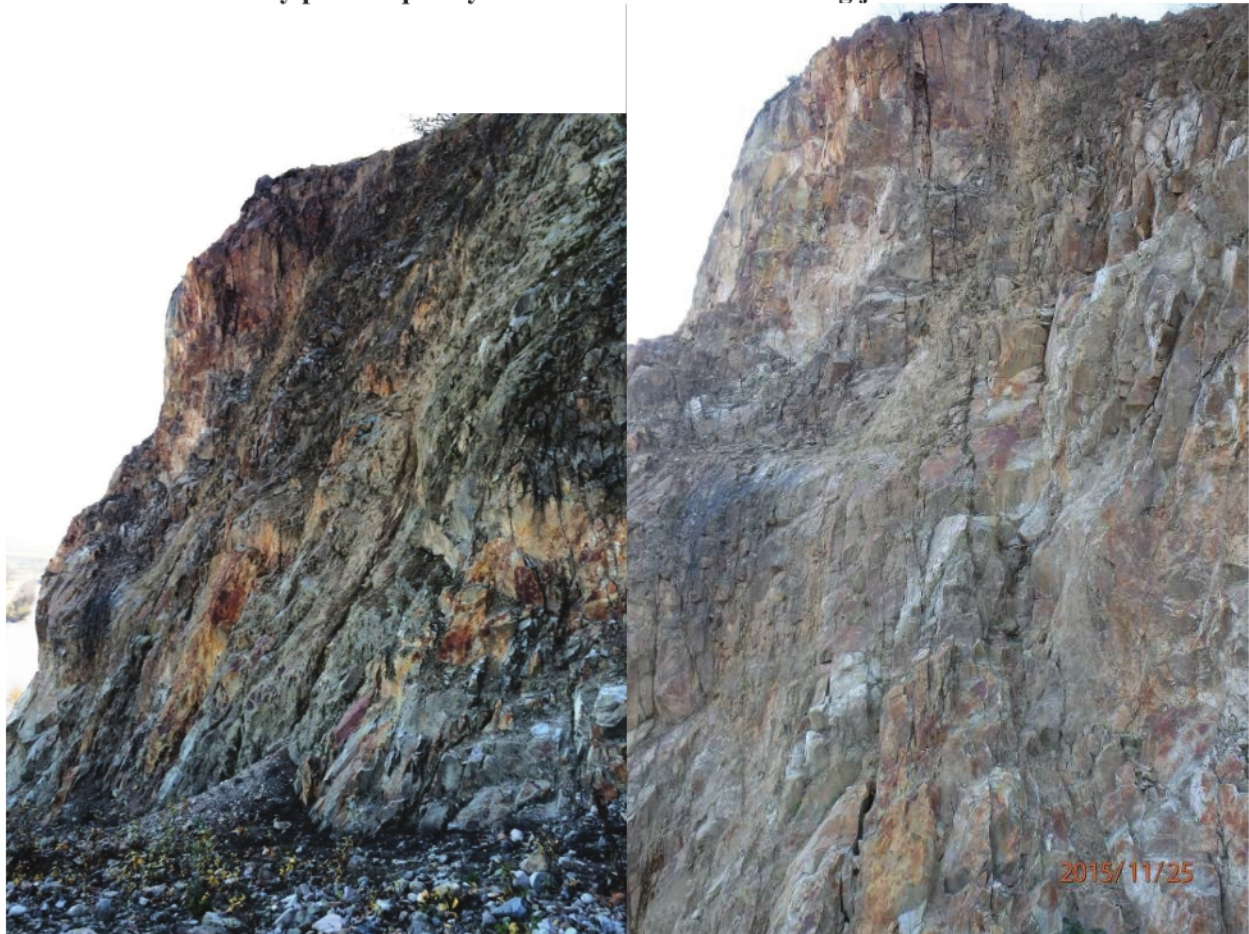
Michael Cullen P.Eng

Dated: December 17, 2015

Photo 1: Google street view image of quarry from Quadling Rd



Photos 2 and 3: Visibly poorer quality rock mass with some dilating joints



Photos 4 and 5: Access ramp with evidence of failures



Photo 6: Upper access trail showing recent rockfall accumulation and area of failed fill slope



Photos 7 and 8: High vertical faces at north end of site



Photos 9 and 10: Overburden at crest of slope





MINISTRY OF ENERGY AND MINES
Mines and Mineral Resources Division

REPORT OF GEOTECHNICAL INSPECTOR

(Issued pursuant to Section 15 of the Mines Act)

Name of Property: Pumptown Quarry **Permit No.:** Q-7-086

Mine Manager: John Olydam

Company: Astar Quadling Quarry Ltd
Address: PO Box 4114
Abbotsford, BC
V2S 8R1

Persons Contacted: Herb Dunton, John Olydam

Copies To: Al Hoffman, Chief Inspector of Mines
Diane Howe, Deputy Chief Inspector of Mines, MEM
Michael Olsen, Mines Inspector, MEM
Heather Narynski, A/Manager Geotechnical Engineering, MEM

Date of Inspection: November 25, 2015

In this report "Code" means the Health Safety and Reclamation Code for Mines in British Columbia

Introduction

A geotechnical inspection of the Pumptown Quarry was completed on November 25, 2015 by Michael Cullen and Victor Marques. The purpose of this inspection was as follows:

- To review if the Mine is meeting the intent of the geotechnical requirements of the Code.
- To review if the Mine is meeting the intent of the geotechnical conditions in its Mine Permit.
- To review if geotechnical engineering practices at the Mine are consistent with generally accepted practices at mines in British Columbia.
- To provide general comment on geotechnical conditions at the mine.

This report is governed by the conditions and limitations set forth in the Mines Act and Code, and has been prepared in a manner consistent with the level of care and skill ordinarily exercised for such work at Mines in BC, subject to the time limits and physical constraints applicable to the work. This report is based on a review of select reports and work areas at the Mine, and cannot practically cover the entire mine site. Professional reliance has been used throughout this inspection.

A "high level" review of available geotechnical information of the quarry was completed. The review focused on assessing whether the intent of geotechnical requirements of the Code and Permit are being met, and whether the investigations, analysis, results and recommendations appear to be consistent with generally accepted engineering practices at mines in BC. Detailed assessment of field investigations,

assumptions, and calculations in the reports was not completed. The geotechnical reports reviewed included:

- Geotechnical Site Assessment Report, October 2006; AMEC
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- Test Blast Observations Memo, August 2007; Brawner
- Proposed Quarry Expansion, August 2007; Thurber
- Blasthole Loading, September 2007; Fieber
- Slope Inspection – Access Road, February 2010; Fieber

This report summarizes MEM's observations, comments, and recommendations based on the mine site tour, review of technical reports, and technical discussions with Mine staff. Where required, inspection orders have been issued. For ease of reference the Mine Manager is asked to respond in red text in the space provided below each inspection order. Unless otherwise noted, the geotechnical inspection orders are made under either Section 18(a) of the Mines Act, or Part 1.1.2 or 6.1.1 of the Code.

MEM considers that any recommendations made by a professional engineer relating to health and safety or geotechnical stability shall be followed by the Mine unless an alternative recommendation is provided in writing by a qualified professional engineer.

OBSERVATIONS COMMENTS AND INSPECTION ORDERS

The site inspection was completed by Michael Cullen, Mike Olsen and Victor Marques of MEM, accompanied by John Olydam (Mine Manager) and Herb Dunton (President - CNI) as well as the proponents geotechnical representative Benjamin Smale (Western Geotechnical). The site consists of an excavation cut into a steep slope at the base of Sumas Mountain along Quadling Rd. (see Photo 1).

At the time of inspection there was no mining activity and no mining equipment on site. It is understood that the quarry stopped producing two years ago. Work has been permitted at the pit floor in order to comply with general safety and site maintenance requirements but the existing permit, mine plan and geotechnical documentation is under review.

The quarry consists of granite and/or granodiorite which is generally fair to good quality. The south end of the excavation (near the access ramp switchback) was visibly poorer quality: slightly to moderately weathered with steeply dipping faults and sub-parallel joint sets. The rock appeared to be susceptible to wedge failure and planar toppling as evidenced by the dilated joints observed near the crest of some rock cuts (Photos 2 and 3).

The access ramp to the top of the quarry is located at the south end of the site. The access ramp switchbacks up a steep section very near the property limits and public road. The ramp was measured to have a grade greater than 40% in some locations. As such it has only been utilized by tracked equipment. Mined rock was pushed over the benches and mucked from the pit floor as it was not possible to haul material down the ramp in its current configuration. As it is not considered a haul road it is acceptable for the design of the road to be less than the Code requires for haul roads – however the ramp design must be approved by a qualified professional engineer and benches must meet Code and Permit conditions. There have been several rockfalls from the cut slopes above the road, see Photos 4, 5 and 6. There is evidence of semi-detached blocks and potential for further rockfall that will affect the access trail. The cut faces above the access trail exceed 20m in height. There is evidence of several fill slope failures along the access trail; it appears that sections of the trail remain supported on oversteep fill.

There may be potential to create a safe access road however this requires further investigation. There will always remain a high potential for toppling, planar and wedge failure due to the steeply dipping joint sets and a shallow dipping joint set daylighting out of the face. Some failure is usually expected and is addressed with additional catch bench or ramp width – often with a rockfall ditch or berm. The ramp appeared to be too narrow, based on the potential for some material to ravel down from the bench face and the likely size of equipment to be used (Photos 4 and 5).

The existing cut face in the center of the quarry is over 30m high from the pit floor (Photo 7). There is evidence of a recent large failure from this face (Photo 8). The quarry face continues toward the north side of the property where it is overlain by vegetation. A root bulb was observed partially overhanging the north rock face.

The existing Mine Permit allows for a double bench height of 20m, with 70 degree face angle and 8m wide benches. The existing permit states that fly rock shall be prevented and that every blast shall be designed by a blasting expert, who will determine the best way to address fly rock.

Based on discussions at site it is understood that the Mine will be submitting a revised Mine Plan and Reclamation Program by March 2016. Furthermore it was discussed that MEM would wait until this document was received to revise and finalize the permit amendment that is currently in draft.

Inspection Orders:

As per Section 6.8.1 of the code an updated Mine Plan shall be submitted to the Chief Inspector prior to start of mining. The Mine Plan shall provide future mining plans/design and shall be in compliance with the Code. The Mine Plan shall include (but not be limited to):

- *Updated topography of the site;*
- *Access ramp alignment, design sections and grades;*
- *Updated geotechnical assessment and design of bench configuration and overall slope including:*
 - *proposed maximum bench height and minimum as constructed width;*
 - *an assessment of pit stability for bench, inter-ramp, and overall scale;*
 - *an assessment of rockfall hazard and proposed methods to mitigate rockfall hazard (e.g. controlled blasting, scaling, standard operating procedures, adequacy of the bench width to capture and contain falling material).*
- *Details on the prevention of flyrock;*
- *An assessment of potential geohazards upslope that could impact the mine;*
- *Safe work procedures for activities such as:*
 - *blasting;*
 - *operating equipment on or beneath the access ramp or benches;*
 - *casting material over the crest of benches; and*
 - *scooping material from the toe of the overcast pile from the pit floor.*

As per section 6.1.1 (3) the Chief Inspector requires that the person completing the Mine Design be a qualified Professional Engineer.

Manager's response:

No further mining is to occur until an updated mine plan/design is accepted by the Chief Inspector. An update to the permit is under consideration.

Manager's response:

As per Section 6.23.1 of the Code, any unconsolidated soils within 2m of the pit crest shall be removed and sloped less than the angle of repose. See photos 8, 9 and 10 for examples of overburden at the pit crest.

Manager's response:

Above the pit floor no work is to be carried out until the stability of the walls has been assessed by a qualified professional and a safe work procedure established for operating equipment on the access ramp and benches, and the review of the existing permit is completed.

Manager's response:

Survey and blasting controls are to be put in place to ensure that the as constructed benches are consistent with the approved design and Sections 6.23 of the Code.

Manager's response:

All blasts are to be designed by a qualified professional engineer. Flyrock controls are to be implemented such that no flyrock leaves the property.

Manager's response:

Prior to equipment accessing the upper quarry the stability of the existing access trail shall be assessed by a qualified professional engineer. The stability of both the cut slope and fill slope is to be assessed

Manager's response:

All bench faces along the access ramp and above active work areas shall be check scaled. A catchment berm shall be built below any detached rock slabs that cannot be scaled down.

Manager's response:

As per Section 6.5.1 of the Code, no work shall be carried out on, at, or below a face or wall of a surface mine until that face or wall has been examined and declared safe by the shiftboss. The results of the examination shall be recorded in the daily log book.

Manager's response:

Geological, geotechnical, and hydrological conditions encountered during pit development shall be assessed, based on the recommendations of a qualified professional engineer, to detect early signs of instability and to confirm design assumptions.

Manager's response:

While the pit is in operation a pit wall monitoring program to assess performance and detect early signs of instability shall be implemented based on the recommendations of a qualified professional engineer. The monitoring program shall include details of instrumentation, monitoring frequency, trigger thresholds, and trigger response plan.

Manager's response:

Annual inspections of pit slopes shall be undertaken by a qualified professional engineer and an annual report submitted to the Chief Inspector by March 31 of the year following the inspection. The report shall include:

- *Observations made during the inspections*
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- *Updated pit plans.*
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Manager's response:

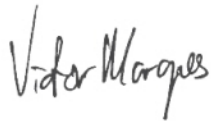
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Manager's response:

CLOSURE

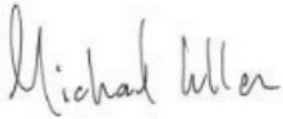
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Ministry of Energy and Mines
per



Victor Marques, P.Eng

per



Michael Cullen P.Eng

Dated: December 17, 2015

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Mines and Mineral Resources Division

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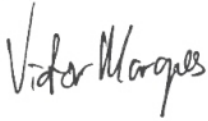
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Manager's response:

CLOSURE

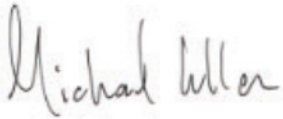
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Ministry of Energy and Mines
per



Victor Marques, P.Eng

per



Michael Cullen P.Eng

Dated: December 17, 2015

Photo 1: Google street view image of quarry from Quadling Rd



Photos 2 and 3: Visibly poorer quality rock mass with some dilating joints



Photos 4 and 5: Access ramp with evidence of failures



Photo 6: Upper access trail showing recent rockfall accumulation and area of failed fill slope



Photos 7 and 8: High vertical faces at north end of site



Photos 9 and 10: Overburden at crest of slope





Ministry of
Energy and Mines

Thursday, March 29, 2012

File: 18070-02-02
Mine No.: 0700412

Pan Pacific Quadling Quarry Ltd
260-2655 Clearbrook Road
Abbotsford BC, V2T 2Y6

Dear Sir:

Re: Mine Inspection March 28, 2012
Property: Pan Pacific Quadling Quarry

Enclosed are two copies of my Inspection Report for the above noted property and date.

Please have this report posted in a conspicuous place on the property accessible to the workers in accordance with Section 30(1) of the Mines Act.

As noted on page one of the report, please fill in the appropriate areas responding to the Inspector's comments, sign and date the first page, initial the subsequent page(s) and return a copy with your comments to the writer.

Yours truly,



Gerry Barcelona
Inspector of Mines

Enclosures

Ministry of Energy & Mines

6th Floor,
1810 Blanshard Street
Victoria Telephone : (250) 952 0495
Facsimile : (250) 953 3878

6th Floor,
1810 Blanshard Street
Victoria



Ministry of
Energy and Mines

Province of British Columbia Ministry of Energy and Mines

Report of Inspector of Mines (Issued pursuant to Section 15 of the *Mines Act*)

Inspection No.: 22556
File: 18070-02-02
Mine No.: 0700412
Permit No.:
Emp/Cont: 0 / 0
Orders H&S: 0 RECL: 0
Stop Work: 0

Inspection Report

NAME OF MINE	Pan Pacific Quadling Quarry	LOCALITY	49.117. -122.113 ABBOTSFORD
OWNER/OPERATOR	Pan Pacific Quadling Quarry Ltd	ADDRESS	260 - 2655 Clearbrook Road Abbotsford BC V2T 1V6
MANAGER	Patrick McSweeney	AREAS INSPECTED	Pit & crusher

Persons Contacted

MANAGEMENT Patrick McSweeney
OHS COMMITTEE
WORKERS

A copy has been forwarded to the Joint Occupational and Safety Committee and the union as applicable. The Mine manager shall complete the right hand column noting specific corrective actions taken by a specified date, and return a copy to the Inspector within 15 days of receiving the report. Further the manager shall post a copy to the bulletin board, to be replaced by a copy showing the manager's response. In this document, Code means Health, Safety and Reclamation Code for Mines in British Columbia.

INSPECTION ORDERS

A mine inspection was conducted on March 28, 2012 and noticed the following deficiencies:

1. Section 1.6.12 Safety Meeting

Where there are 5 or less workers on a shift, or less than 9 workers in total employed at a mine, there shall be a crew safety meeting.

- At the commencement of operations
- At least monthly thereafter
- Minutes of these meetings shall be kept and made available to the inspector on request.

During the visit the manager cannot provide a copy of the minutes of the safety meetings held at the mine because they were sent to the head office. The manager shall ensure that copies of the minutes for all safety meetings are available at the mine office.

MANAGERS RESPONSE OF ACTION TAKEN

meeting minutes
have been returned
to Mine office
and will always stay
there
Patrick

Gerry Barcelona

Inspector of Mines

6th Floor Victoria BC V8W 9N3

Address

Date of Inspection: 3/28/2012

Copies to

Signature - Inspector of Mines

Signature - Manager

Dated: April 12, 2012

INSPECTION ORDERS

MANAGERS RESPONSE OF ACTION
TAKEN

2. Section 3.4.1 Confined Space

The mine manager shall ensure that

- (a) written procedures are developed and implemented for work in confined spaces in consultation with the OHSC or worker representative, as applicable,
- (b) an inventory of all confined spaces is maintained,
- (c) each confined space is signed and secured from entry, where practicable, and
- (d) each person who is assigned duties or responsibilities related to entry into a confined space is adequately instructed and trained in confined space entry.

A couple of confined spaces were identified during the visit; the screen deck compartment, and a newly constructed hydro inspection well. The mine has no written procedures for confined space entry due to lack of confined space awareness program. The manager shall ensure that all workers who are required to work in confined spaces shall be provided with proper training, and a written procedure for working in confined spaces that conforms to the code requirement shall be developed. This shall be complied within 30 days.

A confined space course has been arranged for Patrick and temp shift boss Trevor also a gas detector will be purchased for the Quarry ASAP.

Patrick

P.S. Gerry B

a guard has been installed for compressor belt on shop truck.

Patrick

From: [Thorpe, Rolly EMPR:EX](#)
To: [Bronstein, Nancy EMPR:EX](#)
Subject: FW: Pan Pacific Quadling Quarry, Hydro line
Date: December 1, 2010 3:20:54 PM

FYI

From: Thorpe, Rolly EMPR:EX
Sent: Wednesday, December 1, 2010 3:03 PM
To: s.22
Cc: 'john.mellis@bchydro.com'; 'djpconsulting@shaw.ca'; Hoffman, Al EMPR:EX; Taje, Eddy EMPR:EX; Barcelona, Gerry EMPR:EX; Paterson, Terry J EMPR:EX; Olsen, Michael EMPR:EX; Padley, Emmanuel EMPR:EX; Booth, Richard EMPR:EX
Subject: Pan Pacific Quadling Quarry, Hydro line

Dear Mr. McSweeney: I spoke with you today regarding a complaint from BC Hydro. Hydro personnel phoned me on November 26, 2010 to report that quarry activities had undermined a 7200V cable, laying on the ground. This cable supplies power to Hydro customers, including a 911 emergency line.

I have reviewed your Quarry Permit (Q-7-086) and Condition 18 states: "The manager shall exercise due diligence in operating the pit to ensure that damage to the electric cable will be avoided. The 15 meter approach to the electric cable ... shall be increased where deemed prudent by the manager or upon request of BC Hydro." Under the Mines Act, Section 16: "An inspector may order the operation of a mine to be conducted in a manner that will not interfere with a public utility". Undermining the electric cable is a contravention of both your Quarry Permit and the Mines Act.

You told me today that you are aware of the cable and your responsibility to not damage it. You also said that presently, you are not mining near the cable and would not cause any damage to it.

I am ordering that you not blast within 100 meters of the cable or conduct any other activity that might damage the cable. This order will be in effect until quarry management and BC Hydro jointly develop a plan that allows mining without damaging the cable.

An inspector will visit the quarry site in the near future to observe the condition of the cable and the progress of your mining plan.

Sincerely, Rolly Thorpe

Rolly Thorpe, P.Eng
Deputy Chief Inspector of Mines, Health and Safety
Tel: 250 952-0464 Cell: 250 360-7594
e-mail: Rolly.Thorpe@gov.bc.ca



Tuesday, January 18, 2011

File: 18070-02-02
Mine No.: 0700412

Pan Pacific Quadling Quarry Ltd
260-2655 Clearbrook Road
Abbotsford BC, V2T 2Y6

Dear Sir:

Re: Mine Inspection January 11, 2011
Property: Pan Pacific Quadling Quarry

Enclosed are two copies of my Inspection Report for the above noted property and date.

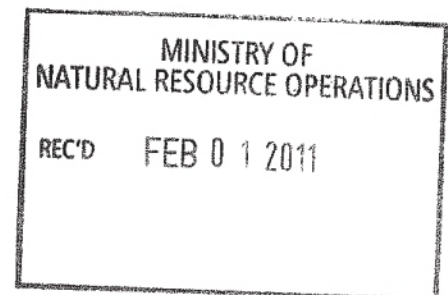
Please have this report posted in a conspicuous place on the property accessible to the workers in accordance with Section 30(1) of the Mines Act.

As noted on page one of the report, please fill in the appropriate areas responding to the Inspector's comments, sign and date the first page, initial the subsequent page(s) and return a copy with your comments to the writer.

Yours truly,

Gerry Barcelona
Inspector of Mines

Enclosures



Ministry of Natural Resource Operations

PO Box 9320, Stn Prov Govt
Victoria, BC V8W 9N3
Telephone:
Facsimile:

6th Floor
1810 Blanshard Street
Victoria



The Best Place on Earth

Province of British Columbia
**Ministry of Natural Resource
Operations**

Report of Inspector of Mines
(Issued pursuant to Section 15 of the *Mines Act*)

Inspection No.: 19462
File: 18070-02-02
Mine No.: 0700412
Permit No.:
Emp/Cont: 0 / 0
Orders H&S: 0 RECL: 0
Stop Work: 0

Inspection Report

NAME OF MINE	Pan Pacific Quadling Quarry	LOCALITY	49.117, -122.113 ABBOTSFORD
OWNER/OPERATOR	Pan Pacific Quadling Quarry Ltd	ADDRESS	260 - 2655 Clearbrook Road Abbotsford BC V2T 1V6
MANAGER	Patrick McSweeney	AREAS INSPECTED	

Persons Contacted

MANAGEMENT Patrick McSweeney
OHS COMMITTEE
WORKERS

A copy has been forwarded to the Joint Occupational and Safety Committee and the union as applicable. The Mine manager shall complete the right hand column noting specific corrective actions taken by a specified date, and return a copy to the Inspector within 15 days of receiving the report. Further the manager shall post a copy to the bulletin board, to be replaced by a copy showing the manager's response. In this document, Code means Health, Safety and Reclamation Code for Mines in British Columbia.

INSPECTION ORDERS

1. A haul truck was backed up more than four truck lengths on a leveled road towards a stockpile dump near the hopper. The manager shall not allow haul trucks to back up more than four truck lengths, unless the road has a positive gradient of more than 5% in accordance to Section 6.20.4(3) of the code.
2. Spray cans at the MCC shack were not properly stored. The manager shall ensure that flammable substances shall be stored in appropriate covered containers in compliance with Section 2.3.8 of the code. This shall be complied with immediately.
3. No lock out procedure was available. The

MANAGERS RESPONSE OF ACTION TAKEN

A varlance request has been sent to E Taje.

A box will be provided for the spray cans and stored in accordance with Section 2.3.8 of the code.

Gerry Barcelona
Inspector of Mines

6th Floor Blanshard Street Victoria BC V8W 9M9
Address

Date of Inspection: 1/11/2011
Copies To E. Taje

Signature - Inspector of Mines

Signature - Manager

Dated: Feb 1 20 11

INSPECTION ORDERS

MANAGERS RESPONSE OF ACTION TAKEN

manager shall develop a lock out procedure in compliance with Section 4.11.1(1) of the code, and all workers shall receive adequate training in the procedure and that a written copy shall be posted at conspicuous places. This shall be complied with in 15 days.

4. Safety meeting minutes indicated that workers were required to observe the standard work procedure. However, there is no available copy of the standard work procedure at the mine. The manager shall develop a general safety rules and safe work procedures on a departmental basis in compliance with Section 1.6.9 (1) of the code. A copy of this procedure shall be available anytime to all workers and to the inspector. This shall be complied with in 30 days.
5. It was noticed that the development area has been reactivated without notifying the inspector as required in response to inspection report no. 19217, dated Dec. 3, 2010. The manager shall forward a copy of the new agreement with BC Hydro and safe work procedures for working near the cable. This shall be complied with immediately.

3. A written procedure will be provided and the workers will be receive training and locks and tags will be provided.

4. A copy of the standard work procedures will be provided to the workers. One copy will be in the office and one adjacent to the notice board.

5. A meeting was held on Dec 8 at Pan pacific Quadling Quarry with John Mellis underground manager and Aaron Norris senior engineer of B.C.Hydro and Dave Pow Vice President technical services and Quarry Engineer, and Patrick McSweeney superintendent ,Mine manager

The matter of concern in the report of the Inspection of Mines was discussed and the solution was that no minning activity will take place within 15meters of the hydro line in question.

B.C.Hydro felt parking of the drill and its accessories was O.K. with them.

No equipment of PPQQ will be parked any closer than 3 meters of this cable.

It was a powerful, and positive meeting and solutions were resolved, It is unfortunate it had to come to this before action was taken. However a business bond and concerns were settled, and a development procedure is now acceptable to B.C. Hydro and our Engineer Dave Pow.

Also a special Safety meeting was held with the employees and contractors of PPQQ on Dec 13th and focused mostly on the high powered cables a the seriousness and respect needed for them on this project.

Date of Inspection

1/11/2011

Initials

(Inspector)

Initials

(Manager)



February 8, 2010

To: Mr. Patrick McSweeney,
Manager,
Pumptown Quarry Inc.,
260-2655 Clearbrook Rd.,
Abbotsford, BC V2T 2Y6

Re: **Slope Inspection - Pumptown Quarry West 2000 Access Road**

1. Introduction

At your request, I inspected the cut slopes on the above access road on February 4, 2010. At the time of my inspection, the heading had reached approximately Sta. 0+330. In order to cross a major draw beyond this point it was necessary to turn the direction of the ramp upslope, changing the azimuth of the road by about 40°.

2. Slope Stability

The inspection focused on the portion of the road above the switchback (near Sta. 0+160) where deposits of overburden soils and stumps comprise the primary rockfall hazard on the access road. A crew from Pacific Blasting Ltd. was on site during my inspection, carrying out scaling of the overburden.

Photo 1 shows the access ramp from the switchback to the area where the heading direction changes at Sta. 0+280. Scaling of the overburden and crest of the cut are recommended in the indicated area. As shown in the photo, dominant jointing in the rock is approximately 70°/140° which roughly parallels the orientation of the road cut. A secondary joint set, which is more prominent in the bottom areas of the ramp, is perpendicular to the cut. This has resulted in rock slopes that have exposed relatively few adverse joints.

Since turning the access upslope at Sta. 0+280 however, some instability has been encountered as the cut is at an angle to the dominant jointing and therefore trimming and scaling of the rock face is recommended, as shown in Photo 2.

Because the hazards east of Sta. 0+280 are in the active work area, the recommended stabilization in Photo 2 should be completed before any further drilling and blasting of the heading is undertaken. Scaling of the ramp from the switchback to Sta. 0+280 can be considered a lower priority, which will allow personnel and equipment to travel through the area but not to work below the cut faces.

2. Blasting

During my inspection, changes in the blasting and detonation procedures were also discussed. In blasting the bulk of the West 2000 ramp the blaster has been detonating the inside holes of the slash rounds first. This has the effect of confining the charge and reducing throw of flyrock from the blast face. Since dominant jointing was oriented parallel to the cut, any overbreak would usually come out with the blast or could be scaled with the hoe to a stable face. Due to the change in heading direction past Sta. 0+280 and the fact that more adverse structure is being exposed in the face, it is recommended that the detonation sequence be changed so that holes on the inside of the slash round are fired last. This will give more relief to these holes and reduce the potential for backbreak.

A further change discussed involves increasing the diameter of the borehole to 75 mm (3 inches) to allow for easier loading of the holes. As only cartridge explosives are currently being loaded, this change will not result in an increase in the powder factor.

I recommend that you apply for an amendment to the permit so that these changes can be made for subsequent blasts.

Please call if you if you have any questions on the above.

Yours sincerely,



Daryl F. Fieber, P.Eng.

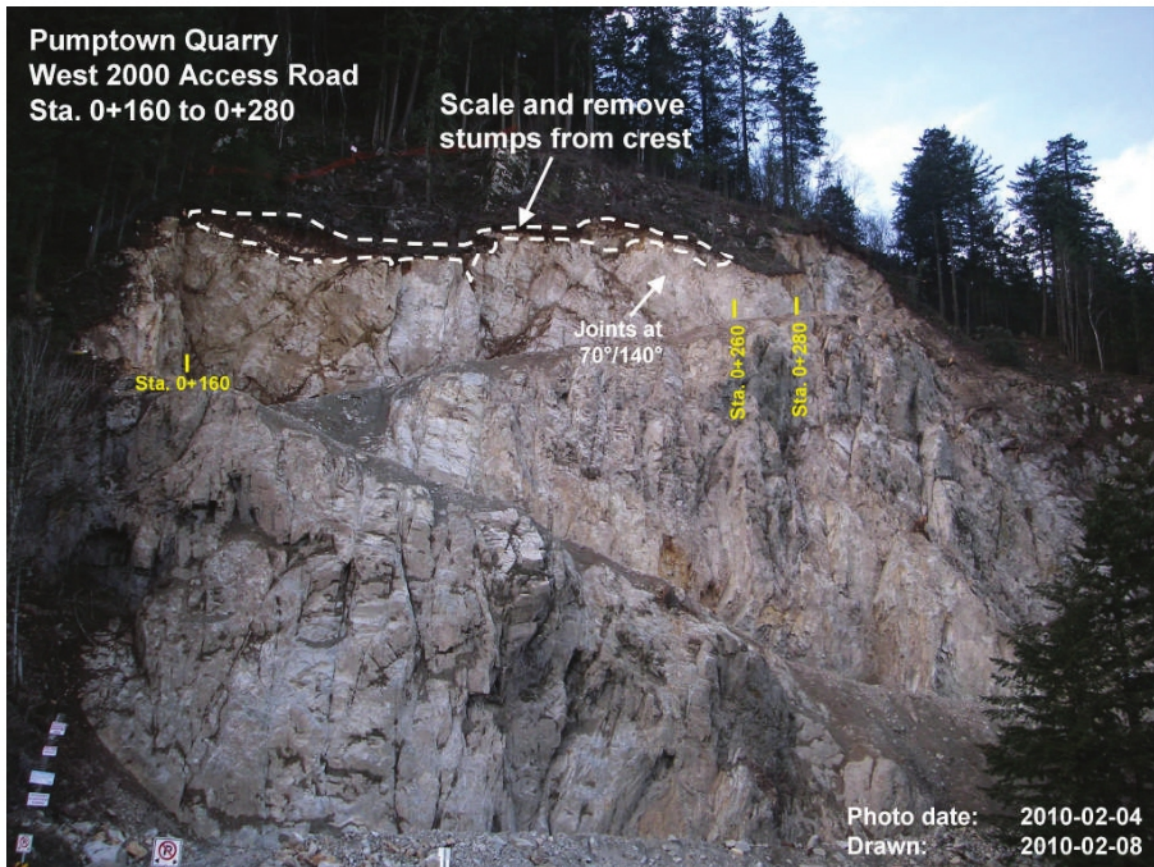


Photo 1 View of slope showing the West 2000 access road. In the upper portion of the ramp, the main slope stability hazards are the overburden and crest areas of the cut, where scaling is recommended.

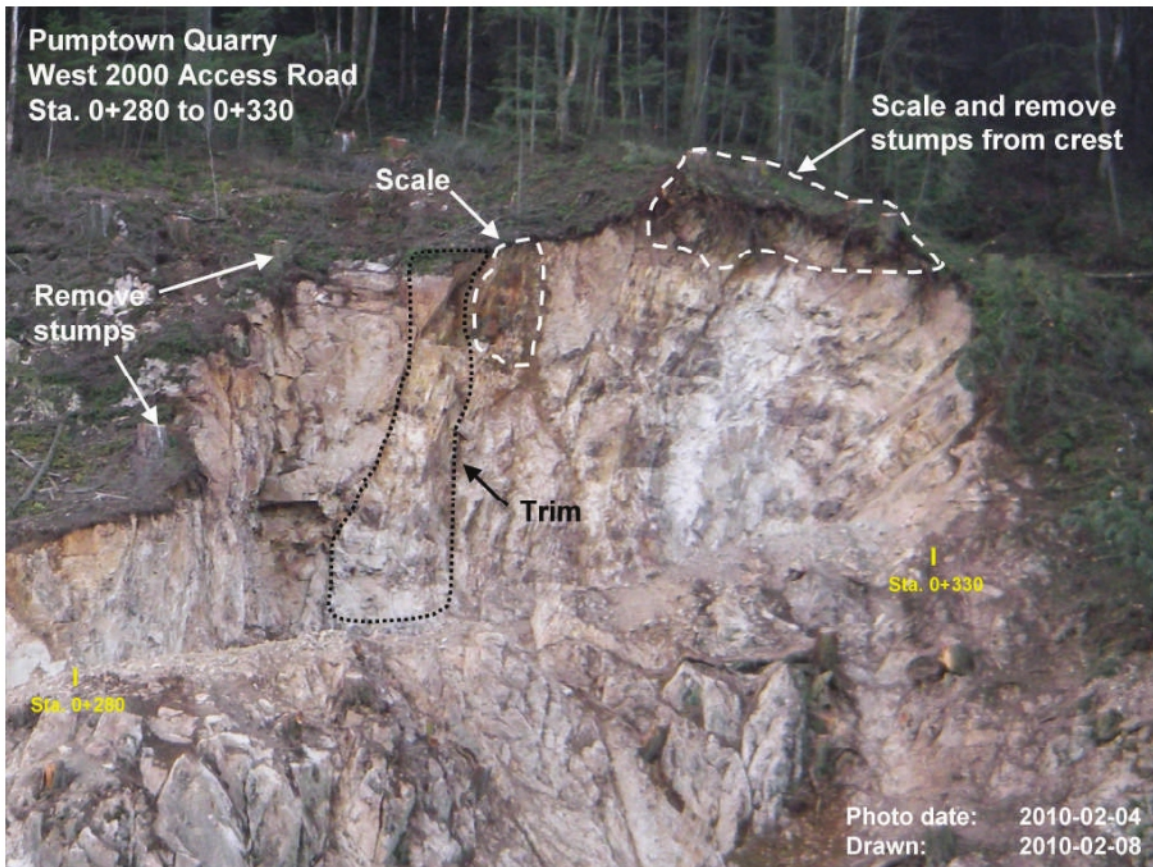


Photo 2 View of the upper portion of the access ramp at the current heading. The road cut changes direction at around Sta. 0+280 (photo left), resulting in some undercutting of the major structure and increasing the potential for blasting backbreak.



Province of British Columbia
**Ministry of Natural Resource
Operations**

Report of Inspector of Mines
(Issued pursuant to Section 15 of the *Mines Act*)

Inspection No.: 19460
File: 18080-02-02
Mine No.: 0700614
Permit No.: G-7-22
Emp/Cont: 0 / 0
Orders H&S: 0 RECL: 0
Stop Work: 0

Inspection Report

NAME OF MINE	KEYSTONE AVENUE (31489/31587)	LOCALITY	49.184, -122.354
OWNER/OPERATOR	Allard Contractors Ltd.	ADDRESS	MISSION Box 47 Port Coquitlam BC V3C 3V5
MANAGER	James T. Allard	AREAS INSPECTED	Pit & crusher

Persons Contacted

MANAGEMENT Bob Peters
OHS COMMITTEE
WORKERS

A copy has been forwarded to the Joint Occupational and Safety Committee and the union as applicable. The Mine manager shall complete the right hand column noting specific corrective actions taken by a specified date, and return a copy to the Inspector within 15 days of receiving the report. Further the manager shall post a copy to the bulletin board, to be replaced by a copy showing the manager's response. In this document, Code means Health, Safety and Reclamation Code for Mines in British Columbia.

INSPECTION ORDERS

The inspection was accompanied by Doug Hayes-Forest C&E Technician, as a part of his orientation under the RMCP. The pit was not operating during the time of visit.

1. Two loaders were parked near the office without wheel chocks. The manager shall ensure that all rubber tired mobile equipment over 7000 kgs. GVW shall be provided with wheel chocks and shall be used when needed. This shall be complied with immediately.

Section 4.9.4(1).

2. Two tail pulleys below the screener were not effectively guarded. These sections of the

MANAGERS RESPONSE OF ACTION TAKEN

All loader operators have been instructed to put chocks under wheels when parked.

Crusher operator has been instructed to guard tail pulleys effectively.

Gerry Barcelona

Inspector of Mines

6th Floor 1810 Blanshard Street Victoria BC V8W 9M9

Address

Date of Inspection: 1/12/2011

Copies To E. Taje

Signature - Inspector of Mines

Signature - Manager

Dated: January 25, 2011

INSPECTION ORDERS	MANAGERS RESPONSE OF ACTION TAKEN
<p>conveyor system shall not be operated until effective guards are in place in accordance to Section 4.4.16(6).</p> <p>3. The pull cords in some accessible conveyor line were missing. The manager shall ensure that accessible sections of the conveyor system is provided with pull cord system in accordance with Section 4.4.16(4). This shall be complied within 15 days.</p> <p>4. The guardrail installed for a walkway beside the screw classifier did not have a mid rail. The manager shall ensure that standard guardrail is installed in accordance with the definition of "<i>Standard Guardrail</i>" under Part 6 of the code. This shall be complied with in 15 days.</p>	<p>Crusher operator has been instructed to replace pull cords where necessary.</p> <p>Crusher operator has been instructed to install a mid rail on the guard rail.</p>

Date of Inspection

1/12/2011

Initials



(Inspector)

Initials



(Manager)